



# Tevatron Operations

Ron Moore

DOE Tevatron Operations Review

SC-1 Breakout

March 21, 2006

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## Breakout Session Agenda

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- Tevatron Overview - Ron Moore
- Beam-Beam Effects + Orbit Helix - Yuri Alexahin
- Simulations, Chromatic Compensation, New Working Points - Alex Valishev



# Tevatron Overview (this presentation)

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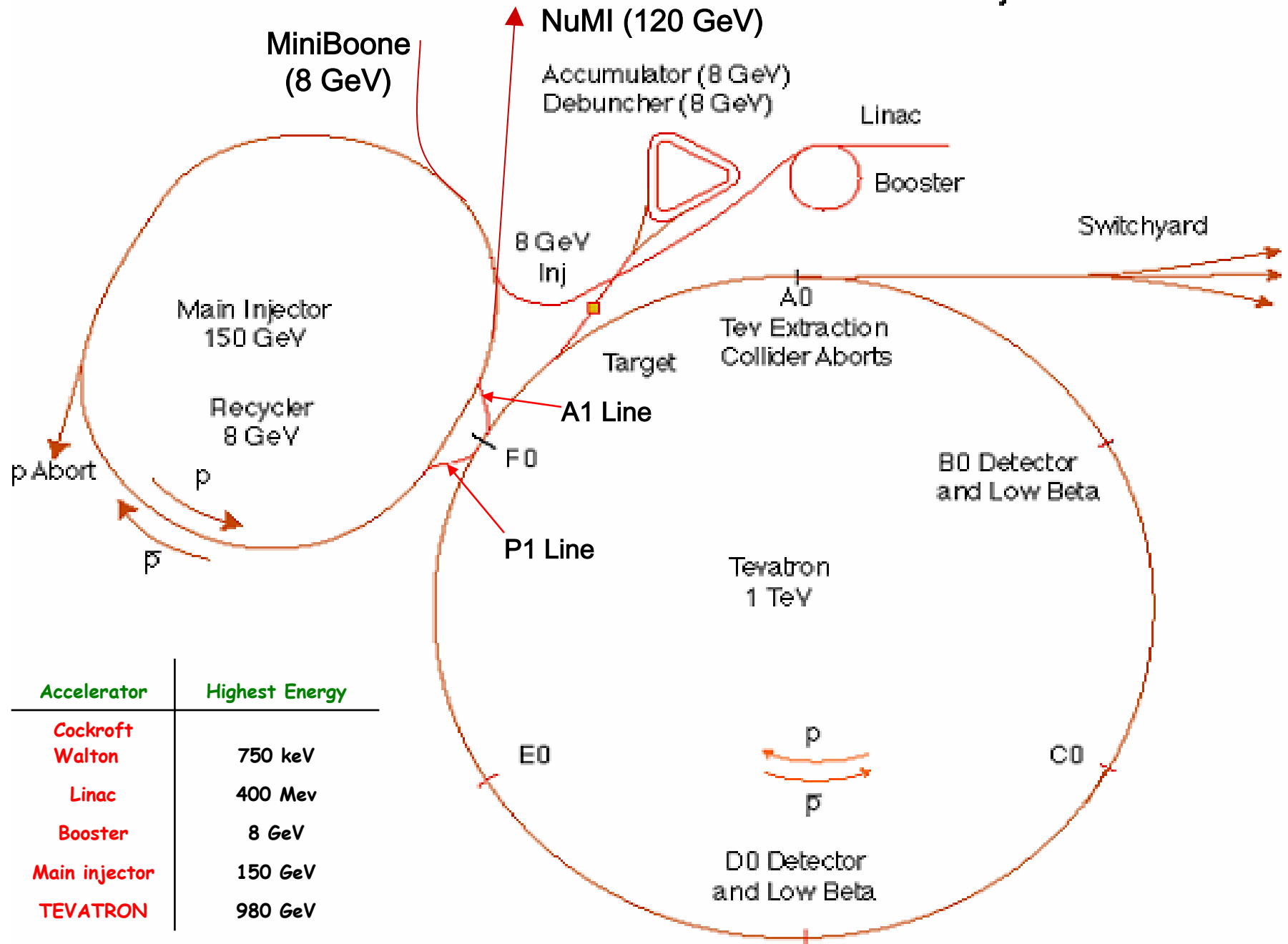
- Operations Overview
- Instrumentation
- TEL Progress
- Separator Progress
- Shutdown Tasks



# Operations Overview



# Fermilab Tevatron Accelerator With Main Injector





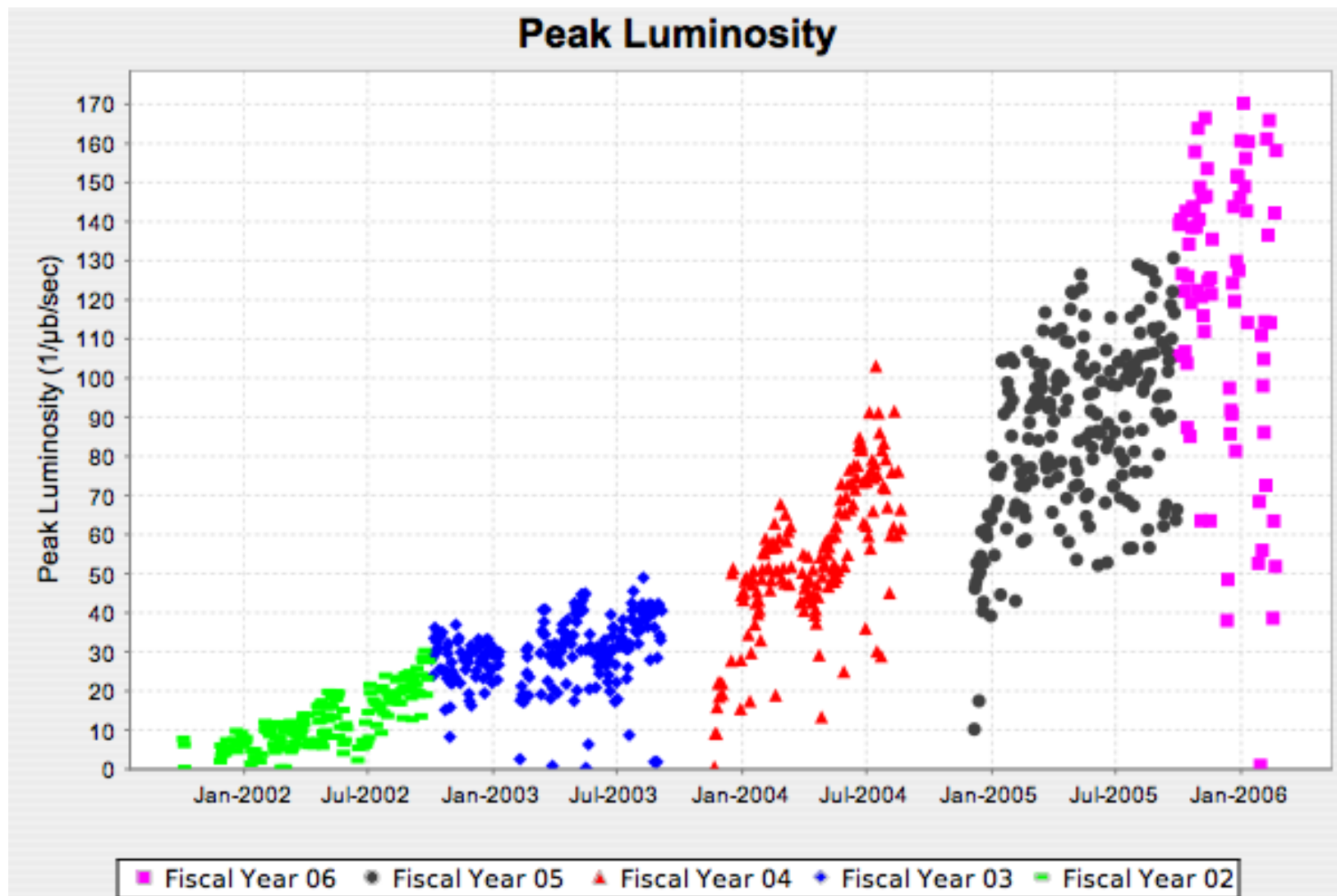
## Since the last long shutdown ended (12/04)...

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- 287 HEP stores begun (give/take a few...not counting ones lost before HEP)
- Record initial lumi improved from 103 to 172 (10)<sup>30</sup> cm<sup>-2</sup> s<sup>-1</sup>
- Record weekly integrated luminosity up to 24.4 pb<sup>-1</sup>
- Delivered over 850 pb<sup>-1</sup> of data
  - Both CDF & D0 have recorded > 1.4 fb<sup>-1</sup> of data each in Run II
- 28 cm  $\beta^*$  and Recycler-only pbars boost Tevatron luminosity
- Periods of outstanding reliability + 3 recent failures



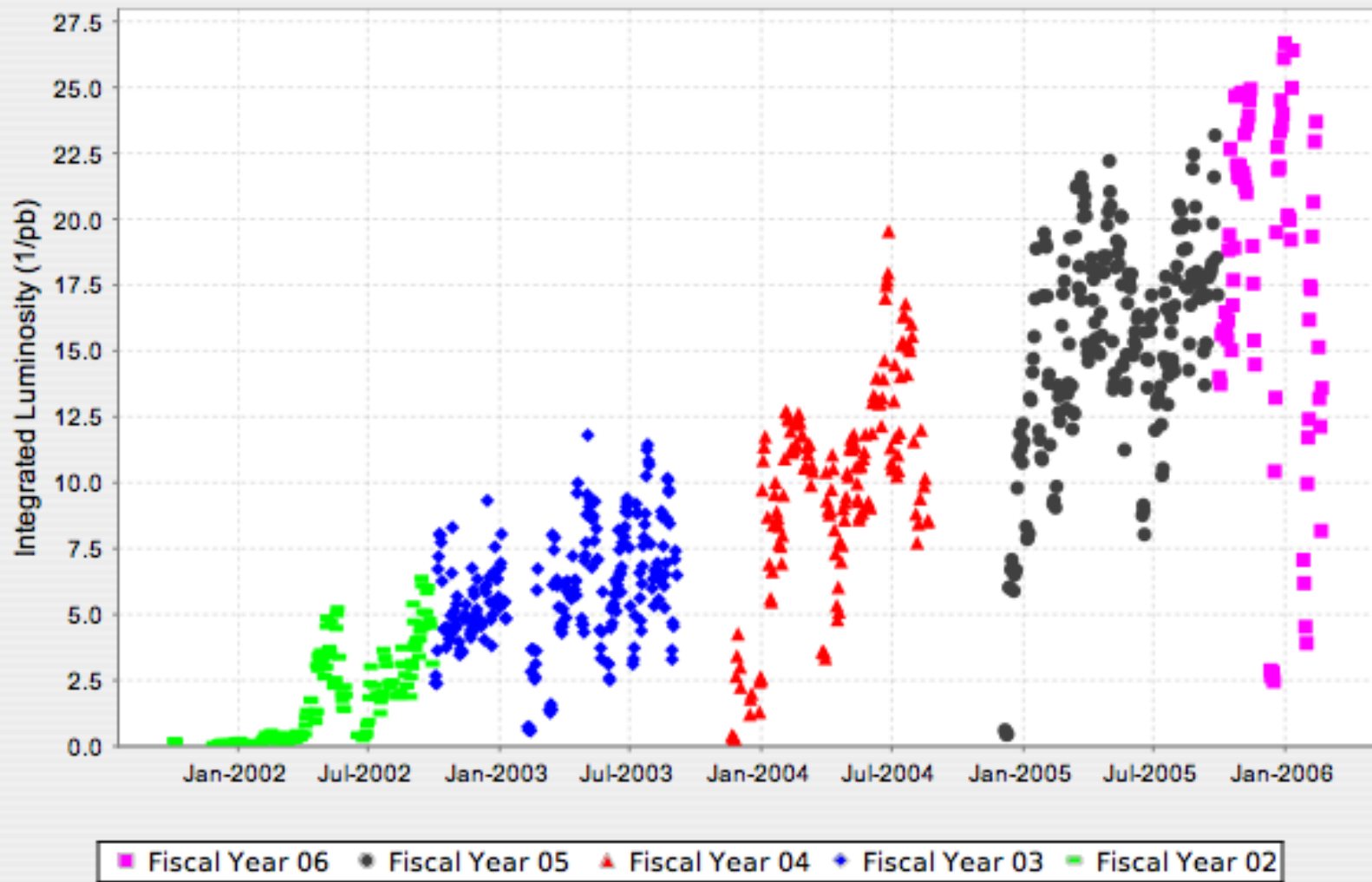
# Peak Luminosity





# Integrated Luminosity per Week

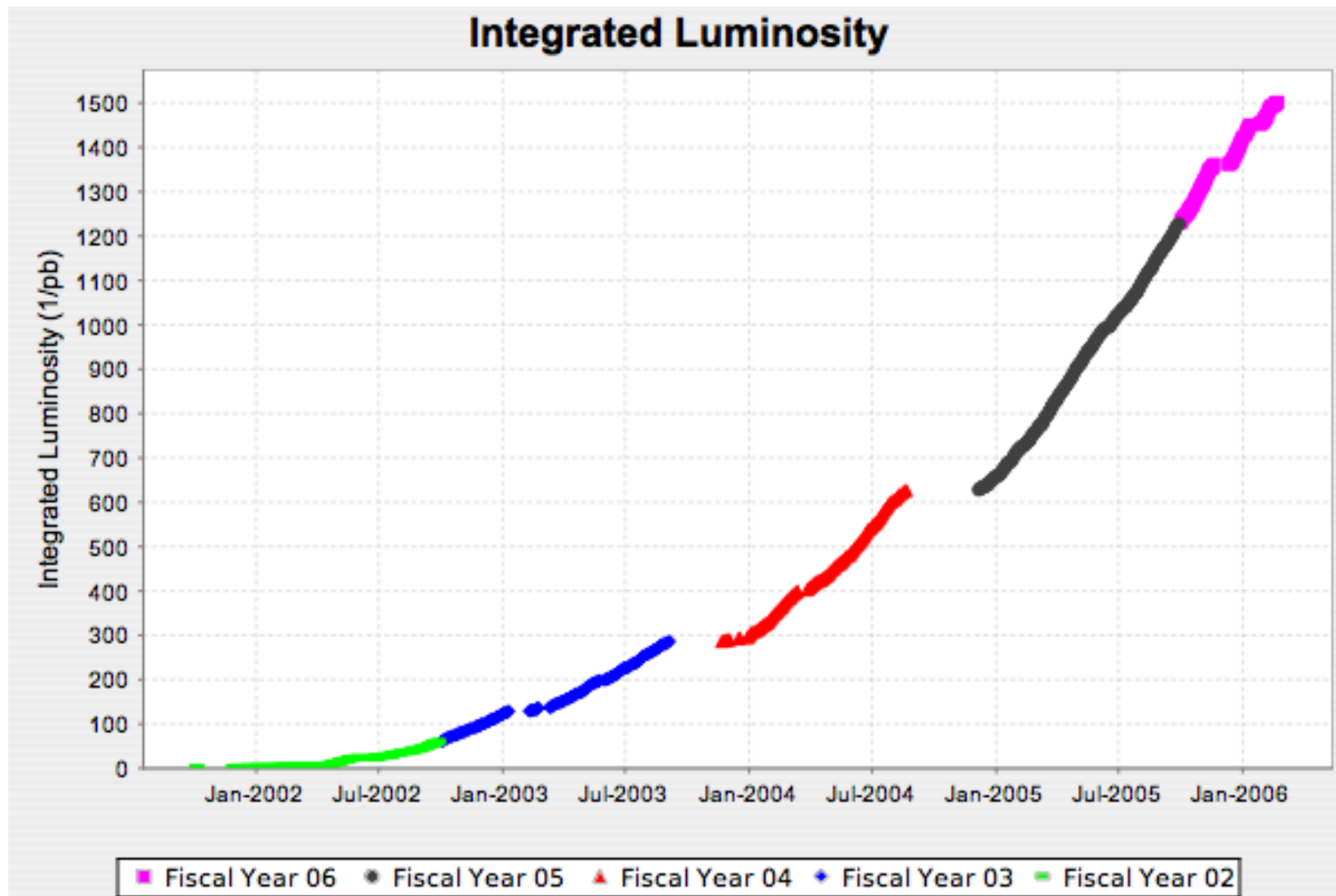
5x Average Integrated Luminosity per Week







# Integrated Luminosity





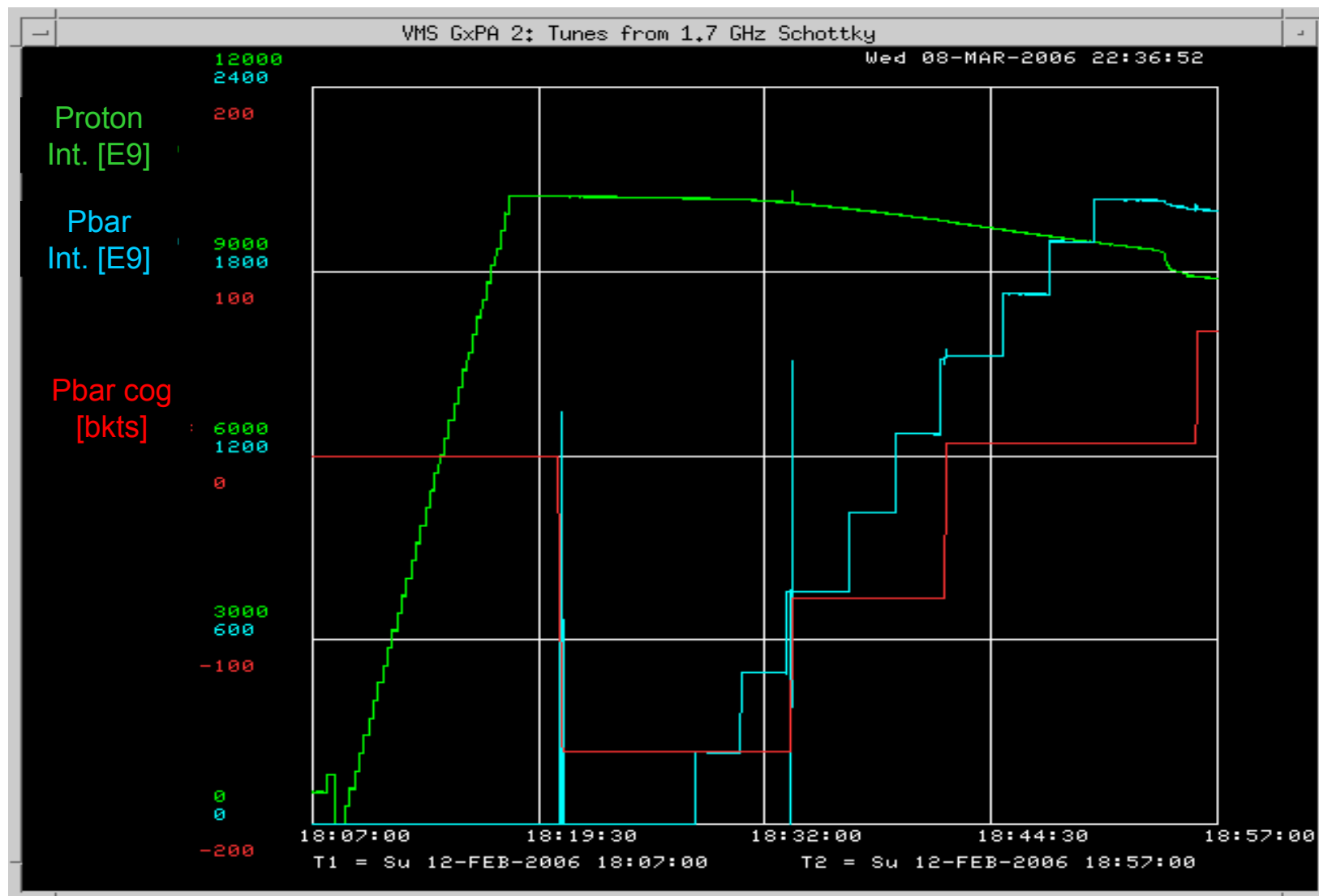
## Tevatron Improvements

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- Installing/commissioning new BPM electronics completed
- 28 cm  $\beta^*$  + optics correction
  - Lattice measurements exploited new BPM electronics
  - Tested at end of stores; implemented in September
- Pbar tune stabilization during HEP
  - Keep pbar tunes  $> 7/12$  as beam-beam tune shift decreases
  - Helps maintain pbar lifetime
- Orbit stabilization during HEP
  - Compensate for "fast" low-beta quad motion
  - Eliminate halo spikes @ CDF & D0, maintain lifetime
- Longitudinal instabilities solved
  - Problem at last year's review - fixed damper hardware

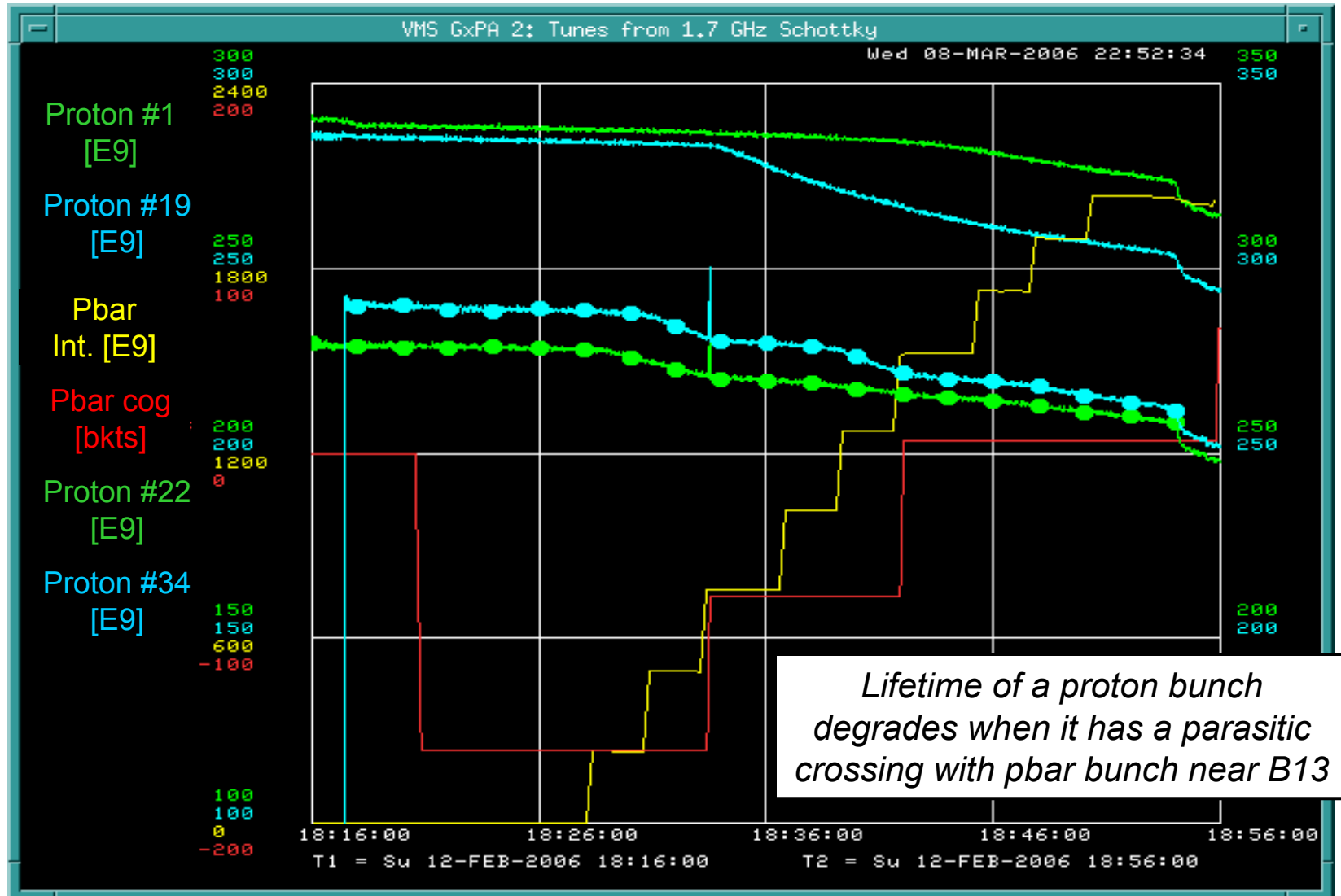


# Comfort Plot @ 150 GeV



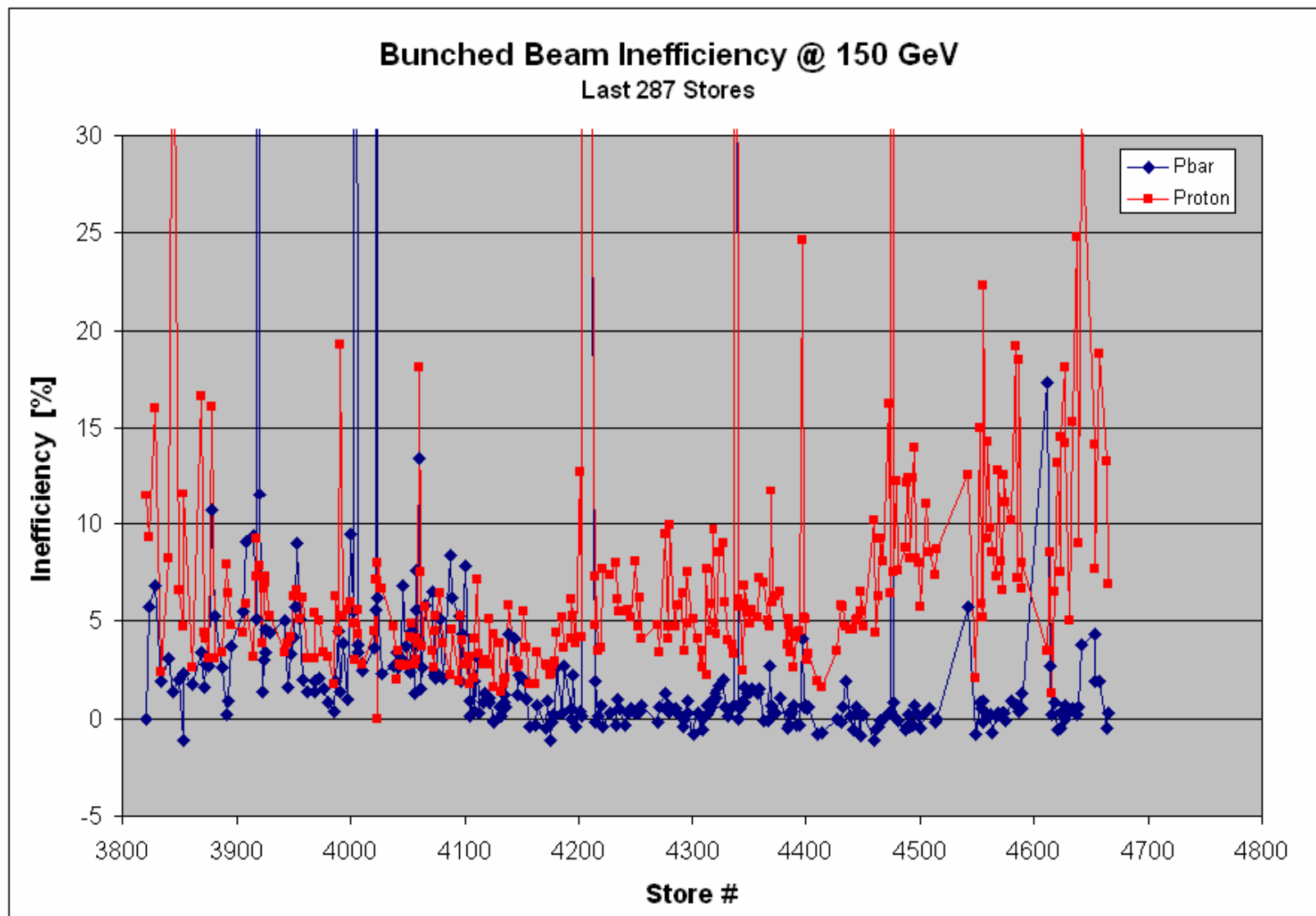


# Bunch-by-Bunch Proton Losses



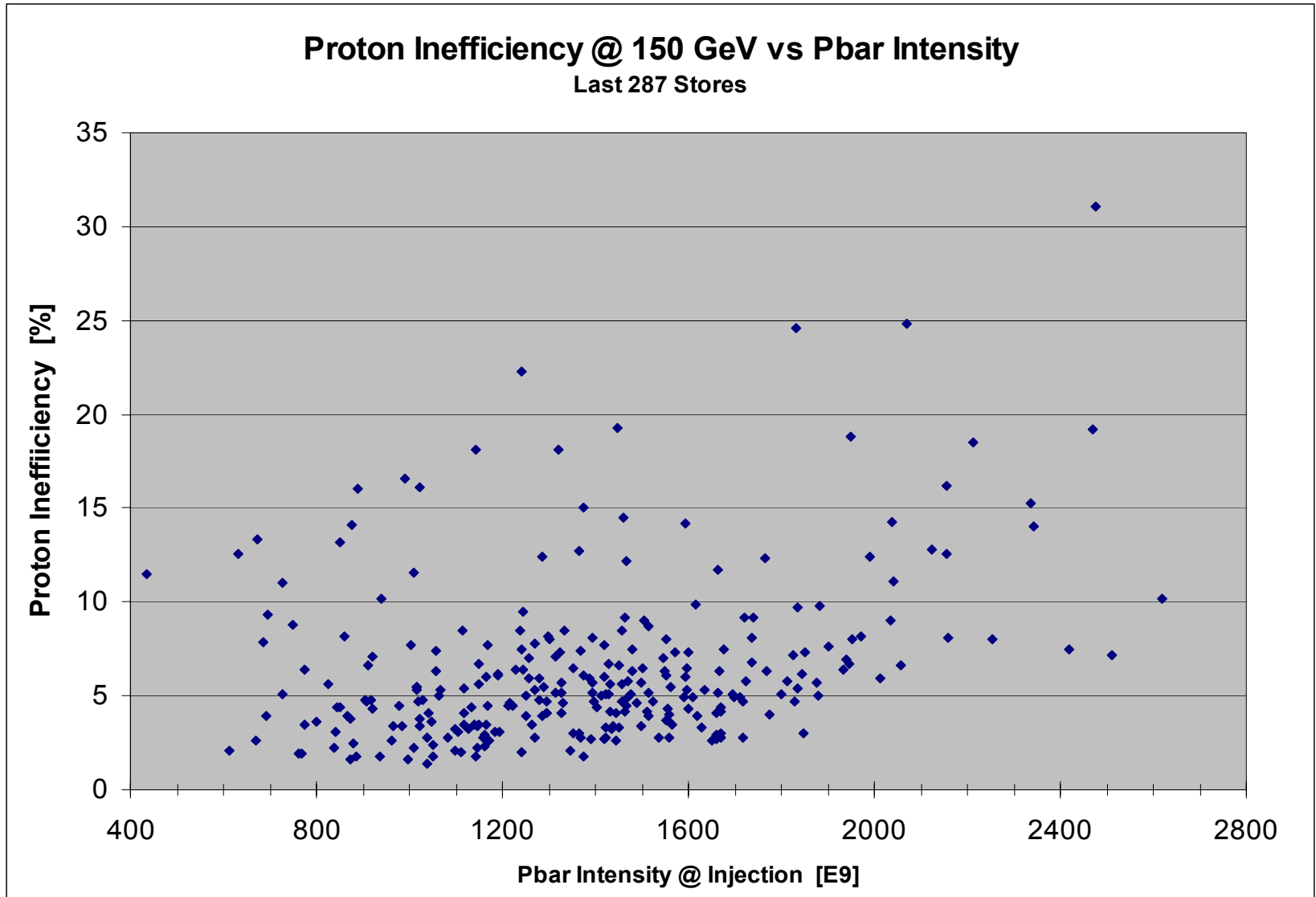


# Inefficiencies @ 150 GeV





## Proton Inefficiency @ 150 GeV vs Pbar Intensity



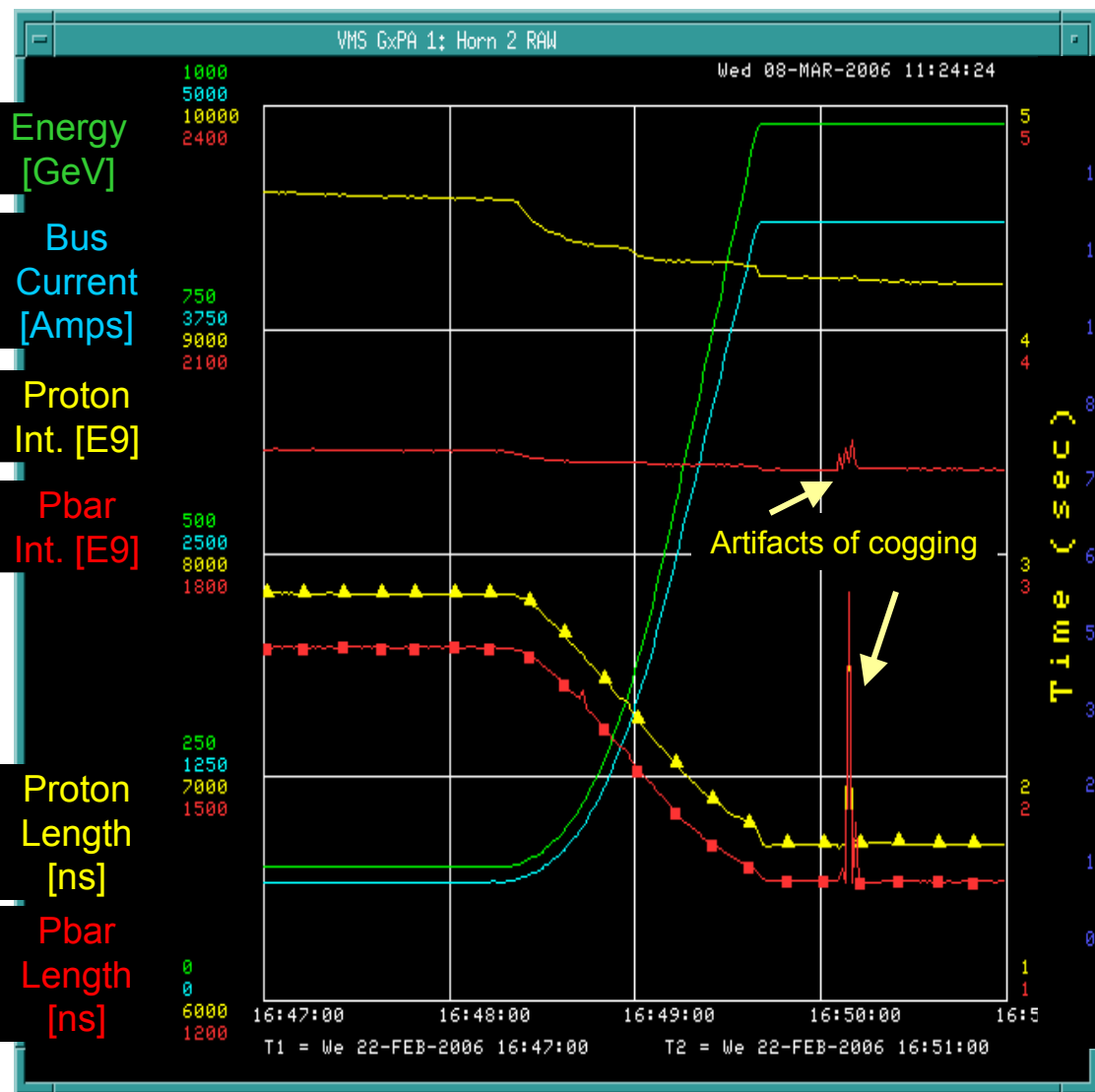


## Ramp

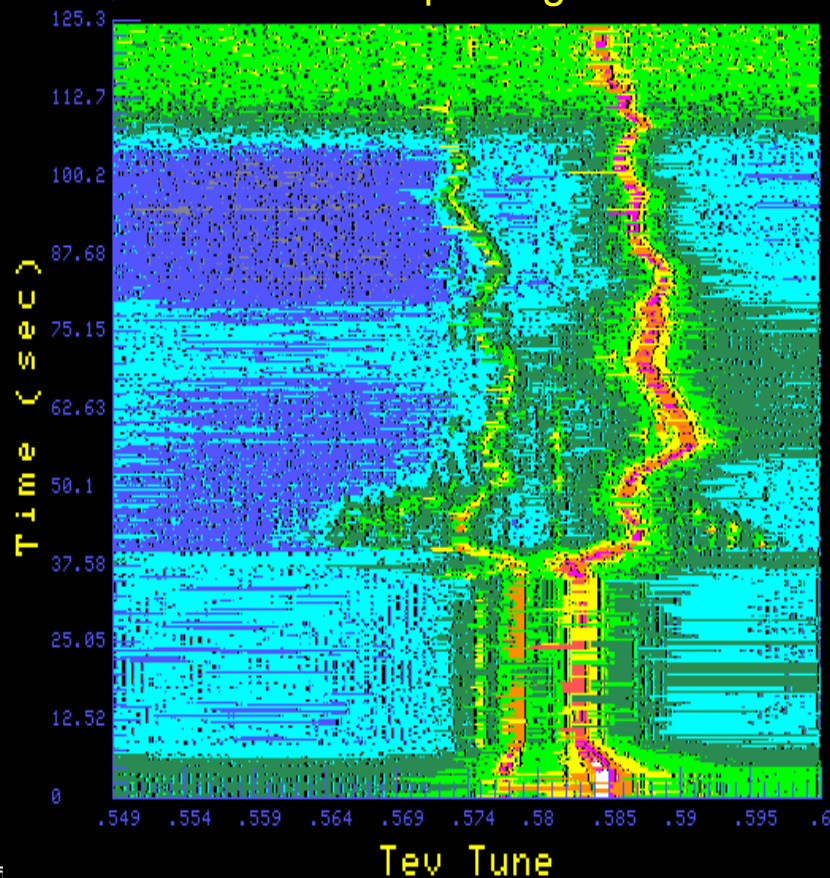
- 150 → 980 GeV in 86 sec; max ramp rate is 16 GeV/s
- 8 RF cavities – 4 proton + 4 pbar
  - Phased such that one beam sees no net voltage from other cavities
  - RF voltage is constant; bucket area minimum early in ramp
- Bunch lengths shrink by  $(980/150)^{1/4} \approx 1.6$ 
  - e.g., protons: 2.8 ns → 1.7 ns
- Final pbar cogging done after reaching flattop
- Longitudinal damper (protons) off for acceleration, on after cog
- Beam separation decreases > 600 GeV
  - Can't run separators hard enough
  - Separation decreases faster than beam size



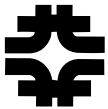
# Up the Ramp



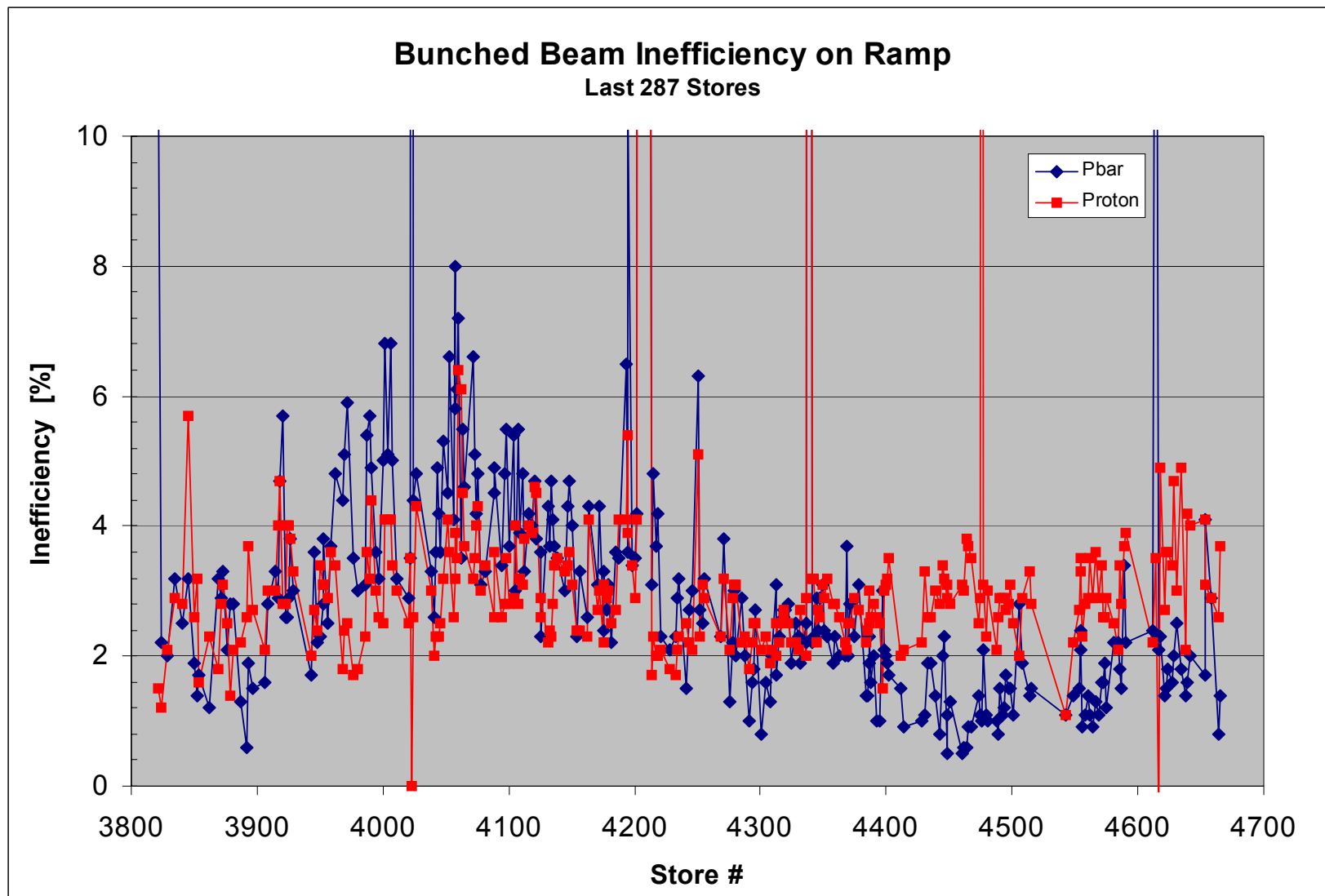
## 21 MHz Schottky Tune Spectrogram







# Ramp Inefficiencies



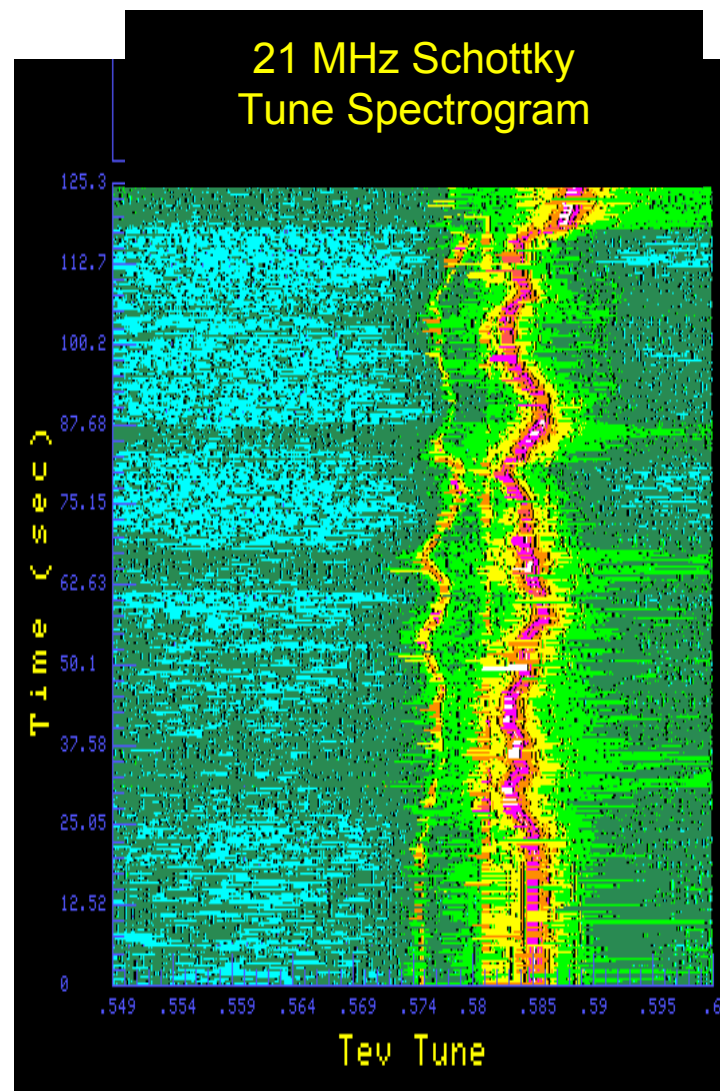
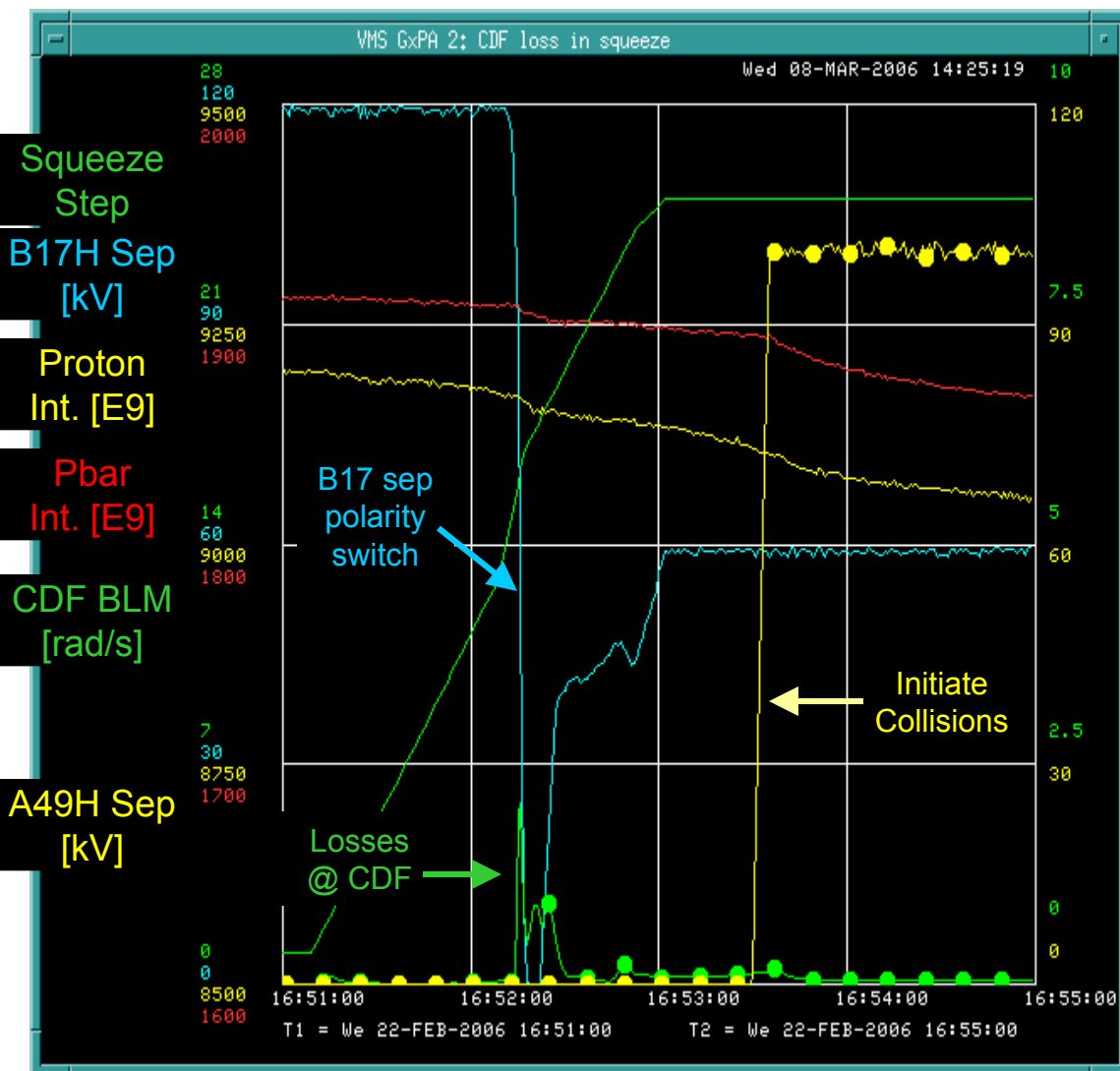


## Squeeze

- Shrink the beams from 1.6 m  $\rightarrow$  28 cm  $\beta^*$  at CDF and D0
- Take  $\approx$ 125 sec to step through 14 different lattices
- Also need to switch polarity of B17 horz separator
  - Put pbars on “right” side for CDF pots for collisions
    - Injection helix  $\rightarrow$  Collision helix
  - Horizontal separation minimum at that time
  - Several years ago, up to 25% pbars lost at that step
  - Yuri Alexahin developed new separator scheme to fix, but it's still difficult to transition
- 28 cm  $\beta^*$  implemented in Sep 05 by Alex Valishev and Yuri
- Moved proton tunes  $> 7/12$  (pbars already there)
  - Store-to-store pbar variations moved proton tunes around
  - Gain bit tune space, modest non-luminous lifetime improvement

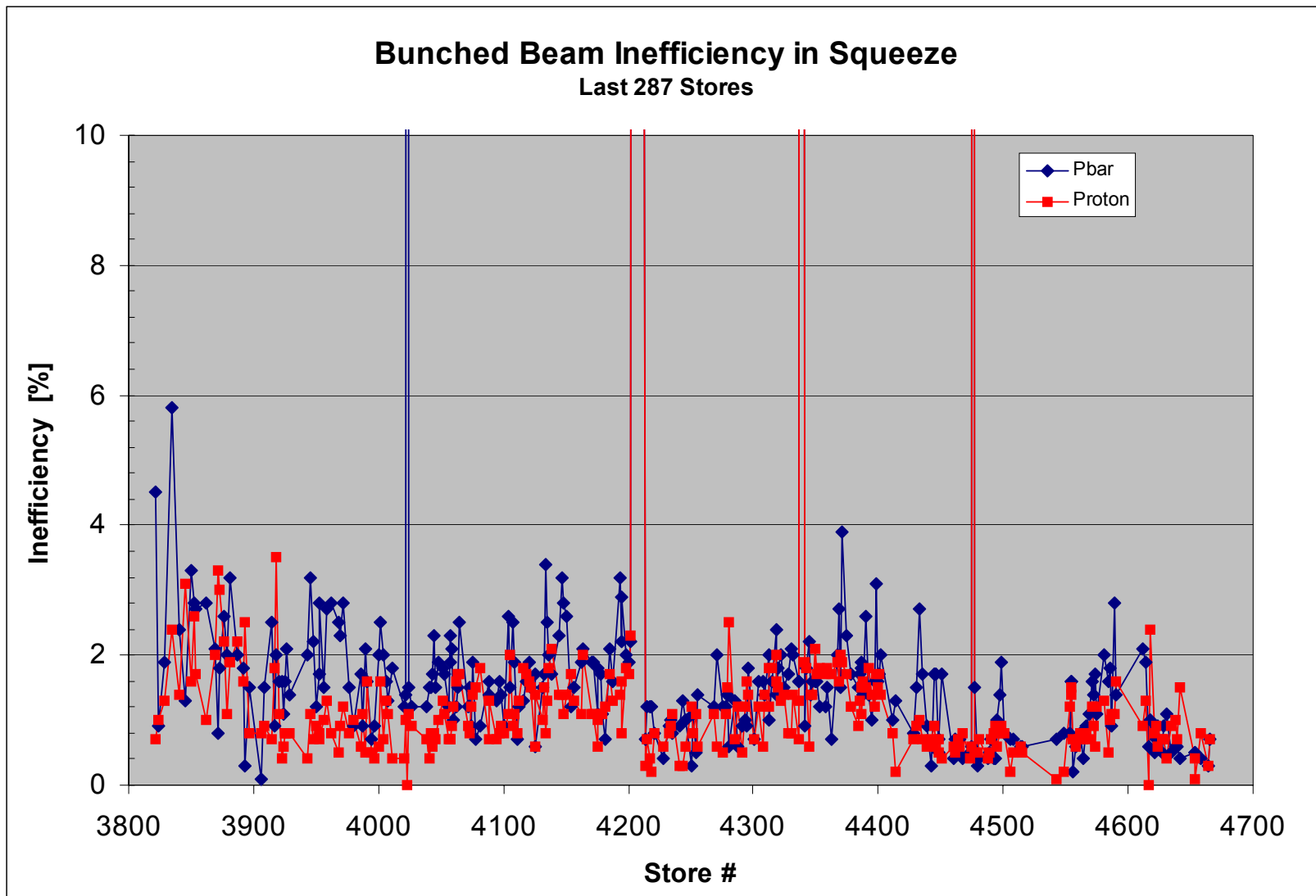


# Through the Squeeze



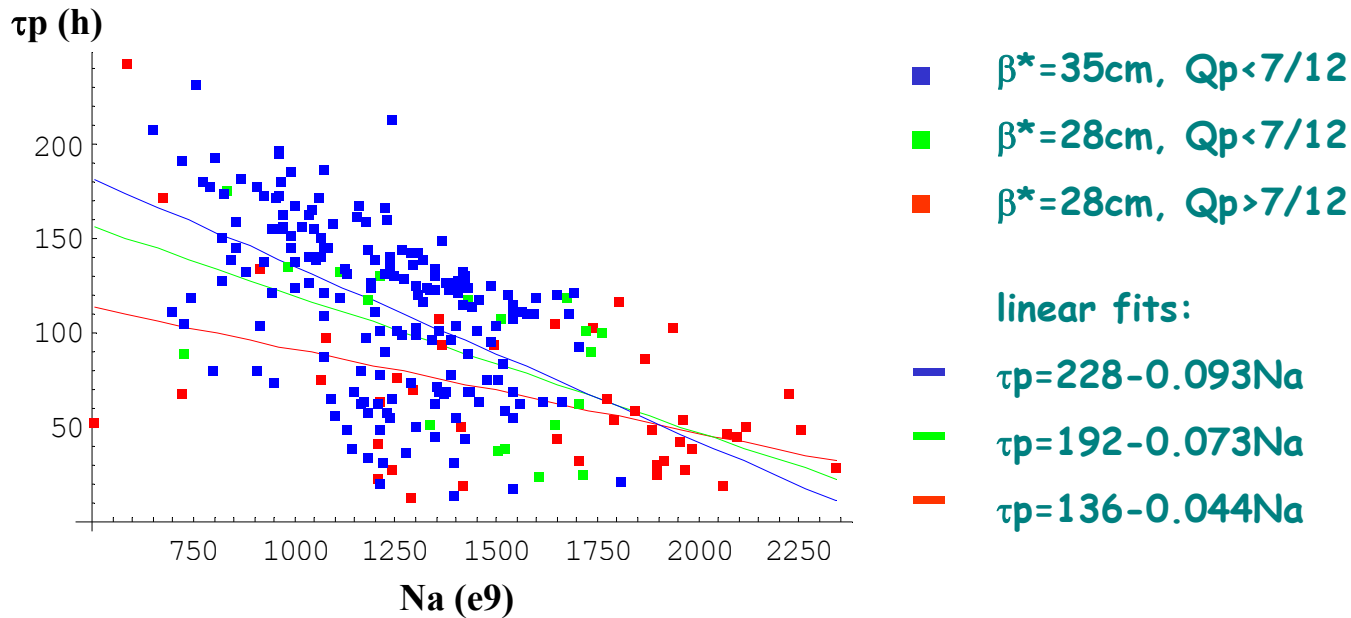


# Squeeze Inefficiencies





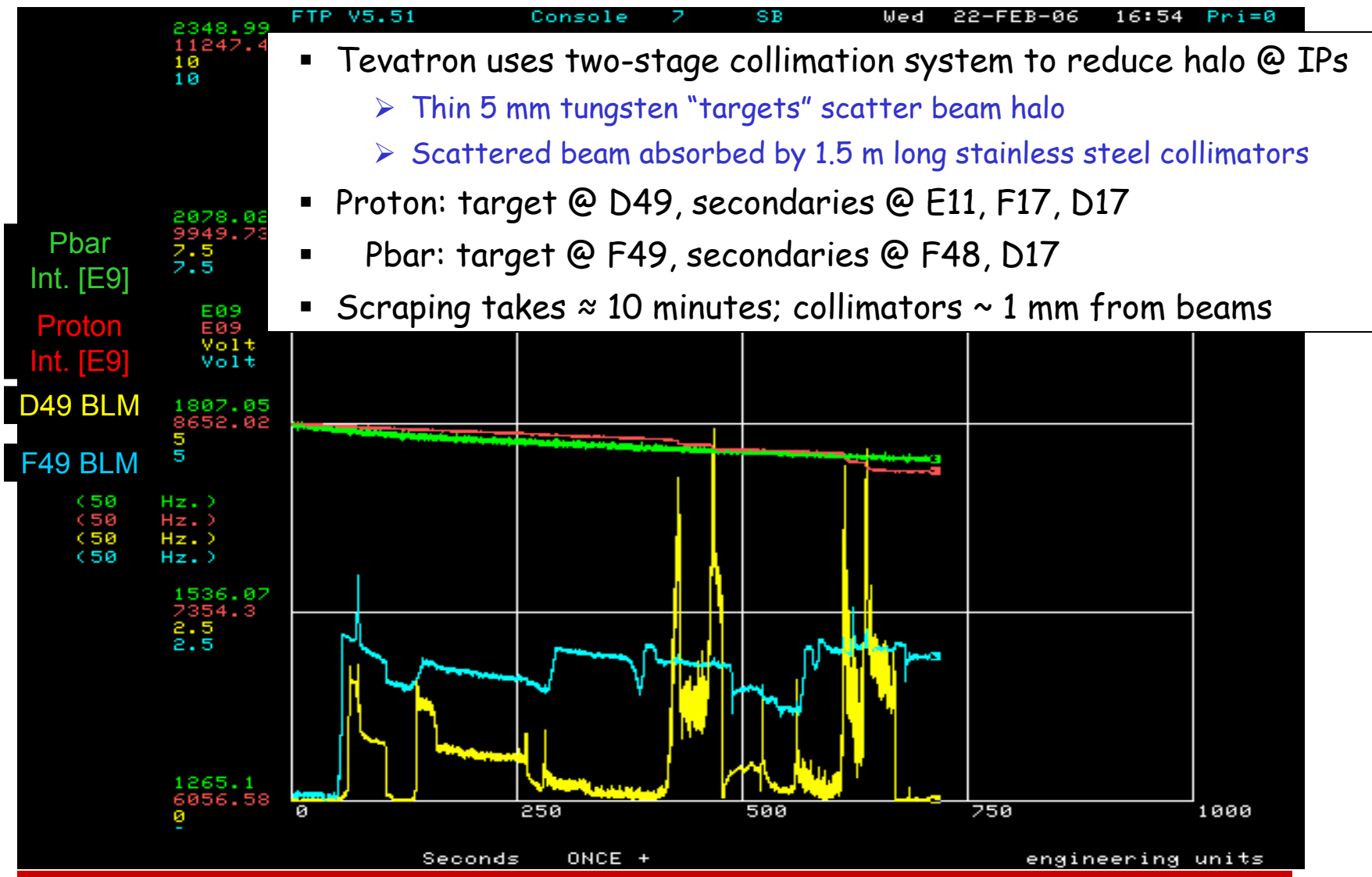
# BB-induced Proton Losses



- Moving the proton tunes above 7/12 produced no big lifetime improvement due to store-to-store variation in tunes
- However, the slant down with increasing pbar intensity became less



# Halo Removal, a.k.a. Scraping





## Luminosity Formula

$$L = \frac{f N_p N_a}{2\pi(\varepsilon_p + \varepsilon_a)\beta^*} H\left(\frac{\sigma_z}{\beta^*}\right)$$

### Increasing the Luminosity

- New 28 cm  $\beta^*$  lattice
- Recycler-only pbars provide larger  $N_a$  + smaller  $\varepsilon_a$

### Effective Emittance

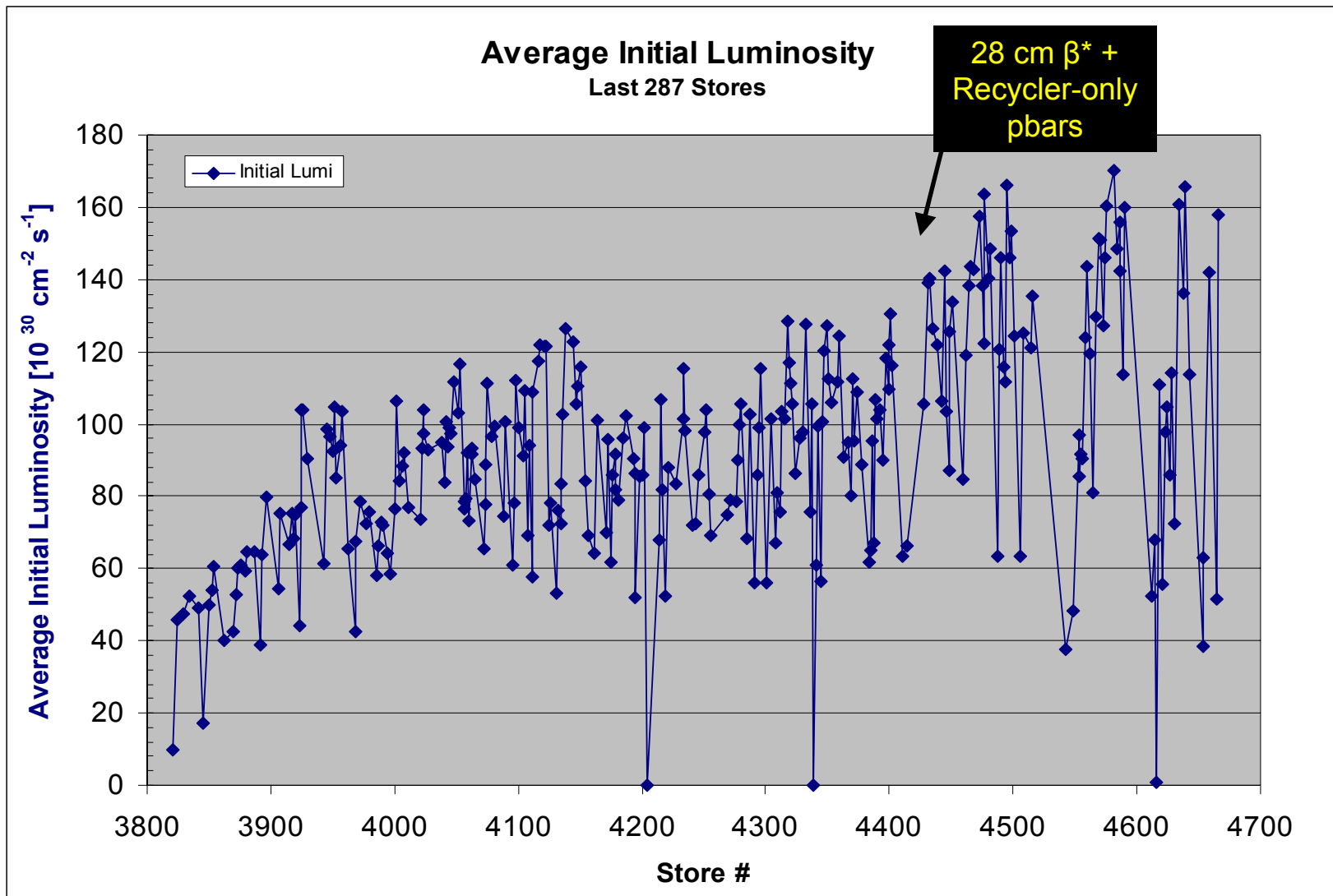
$$\varepsilon_{eff} = \frac{f N_p N_a H\left(\frac{\sigma_z}{\beta^*}\right)}{4\pi\beta^* L}$$

### Specific Luminosity

$$L_{specific} = \frac{L}{N_p N_a}$$



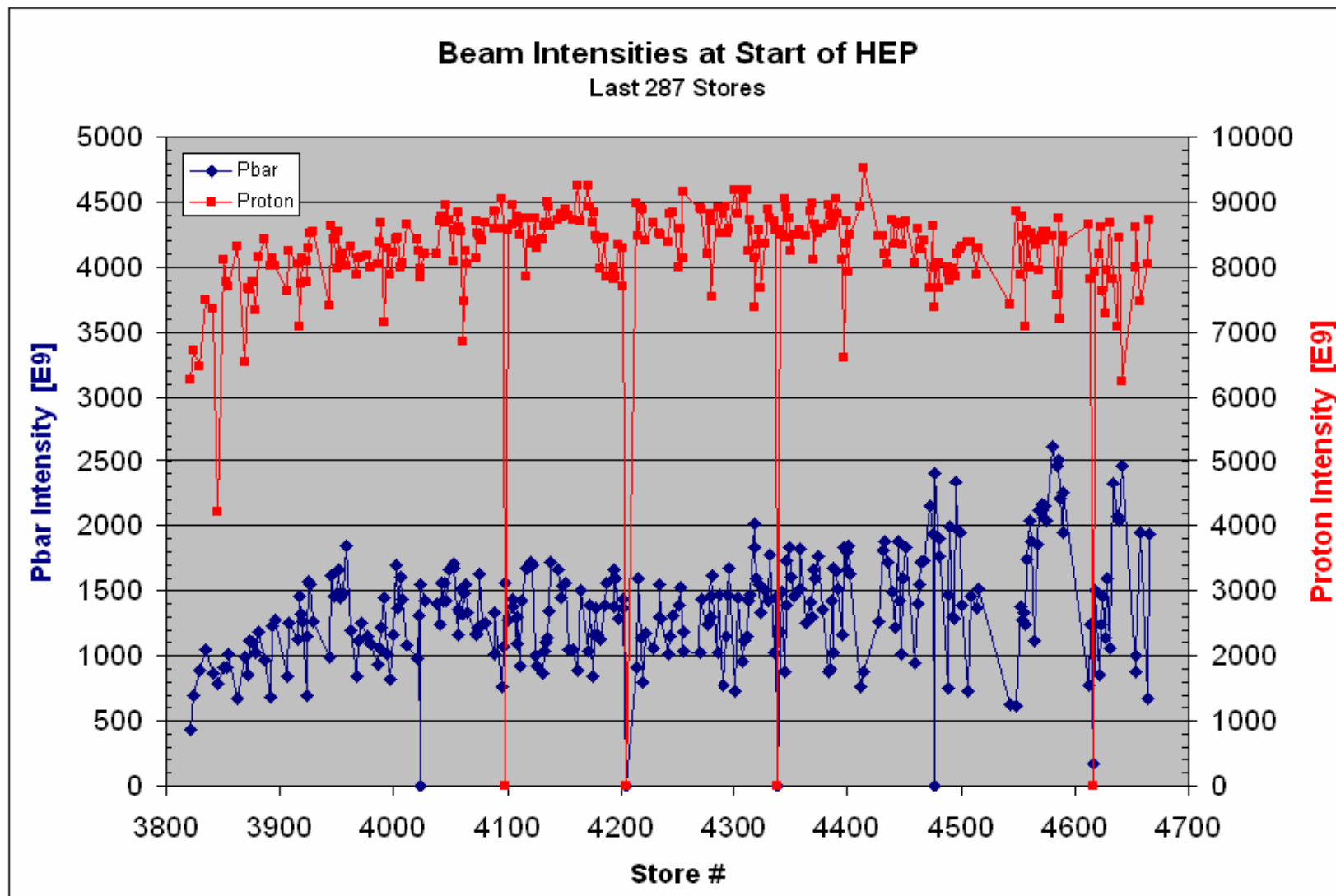
# Initial Luminosities





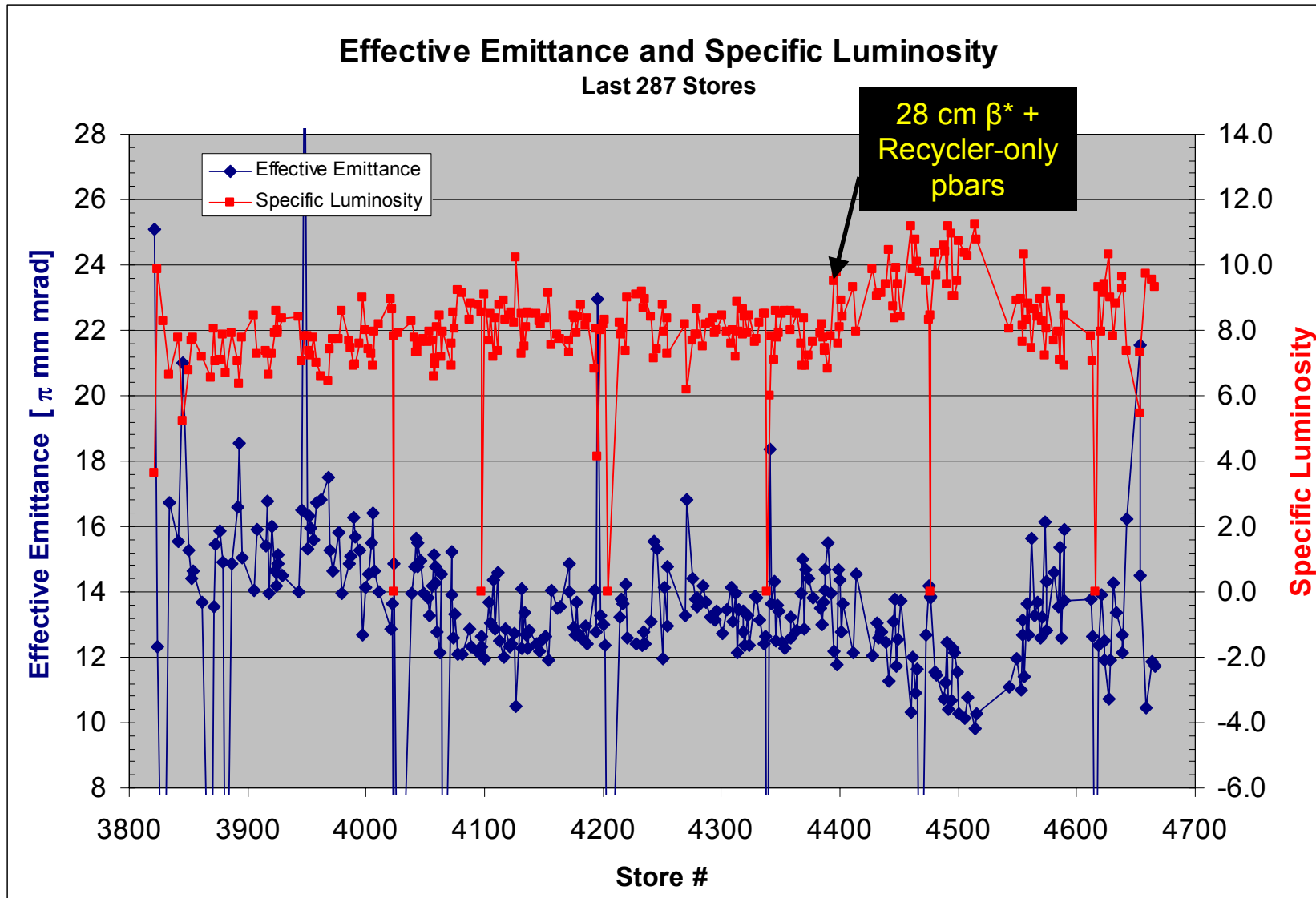


# Beam Intensities @ HEP



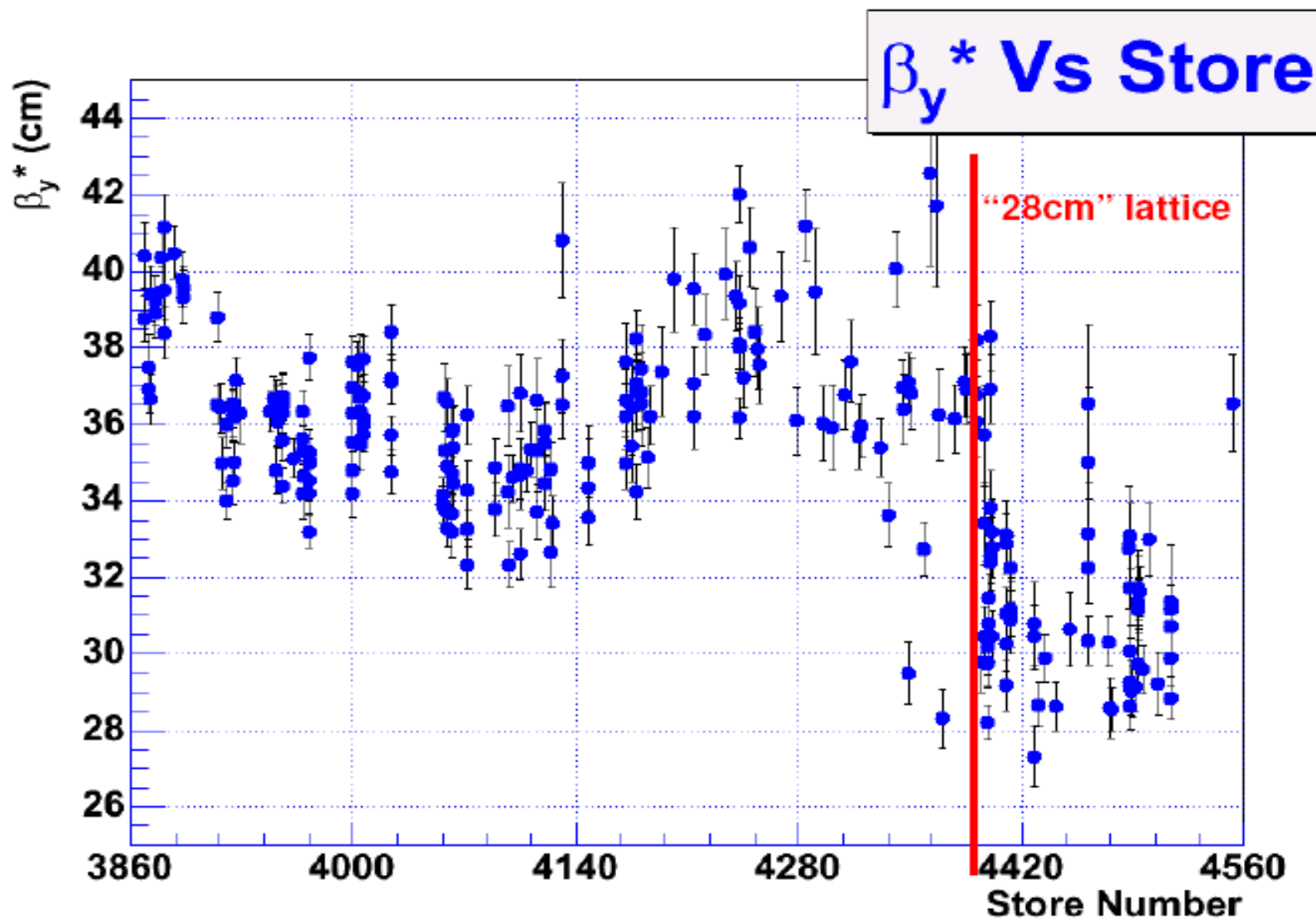


## How Much Bang for the Buck?





## $\beta^*$ Measurements by D0





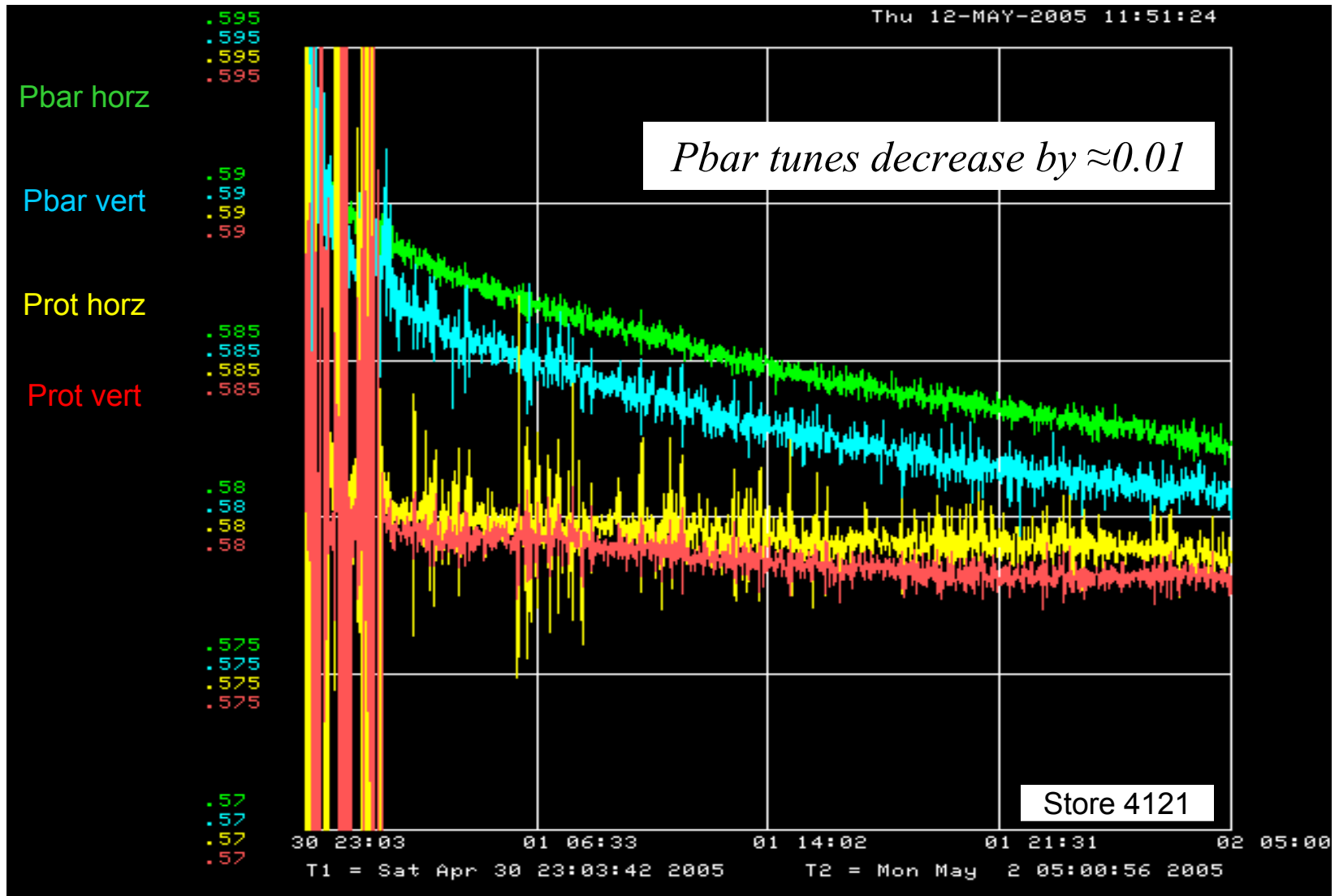
## Pbar Tune Feedback

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- Pbar tunes shifted up  $\sim 0.020$  due to head-on and long-range beam-beam tune shifts
- Pbar tunes can decrease by  $\sim 0.01$  over store as emittances grow
  - Reduced lifetime while crossing 7/12 resonance
- Maintain pbar lifetime by keeping tunes  $> 7/12$ 
  - Monitor 1.7 GHz Schottky tune measurements
  - Post an alarm when tunes getting close to 7/12
  - MCR operators push tunes up with pbar-only tune mults
- Mechanism already in place for protons, too

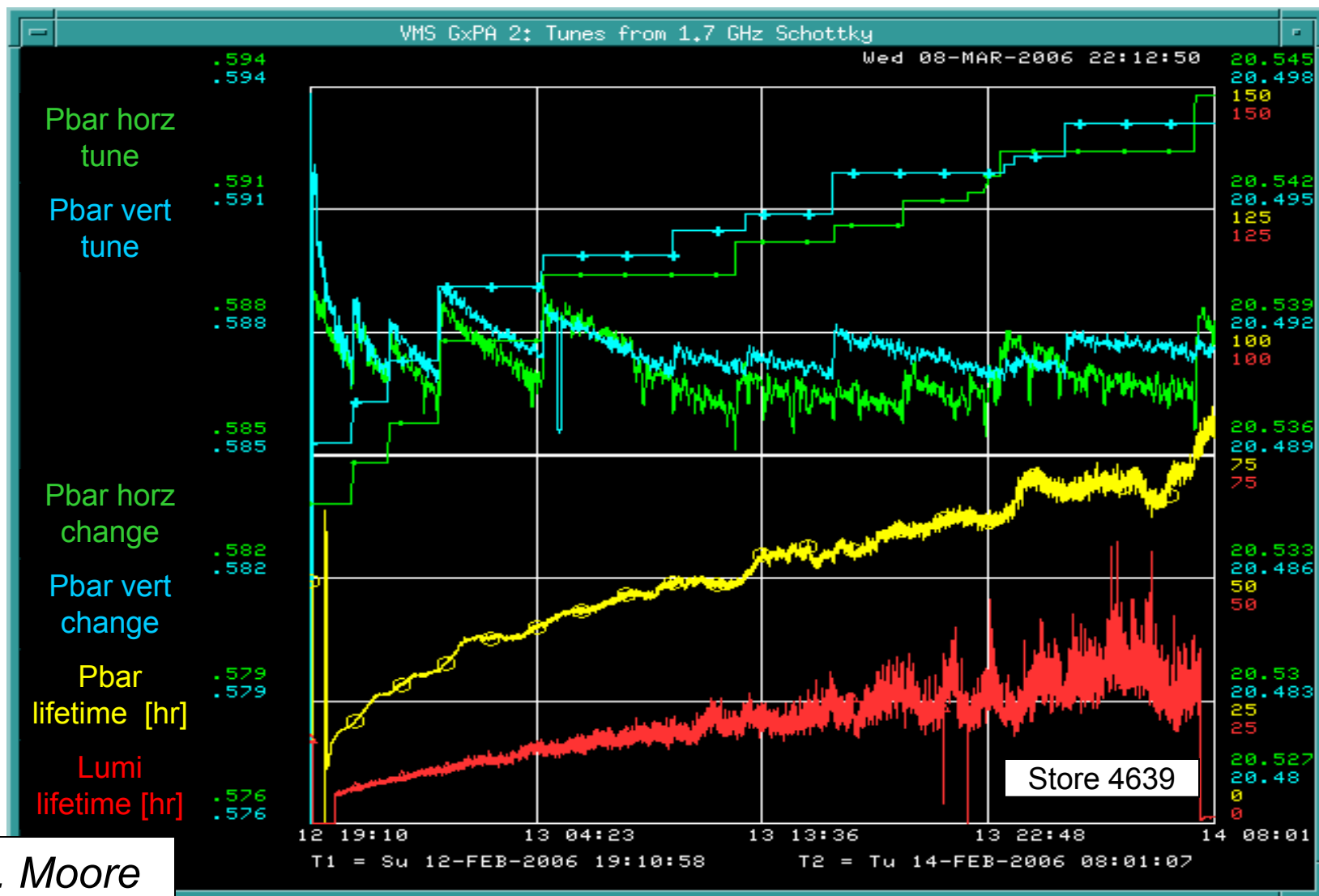


# Tunes without Compensation





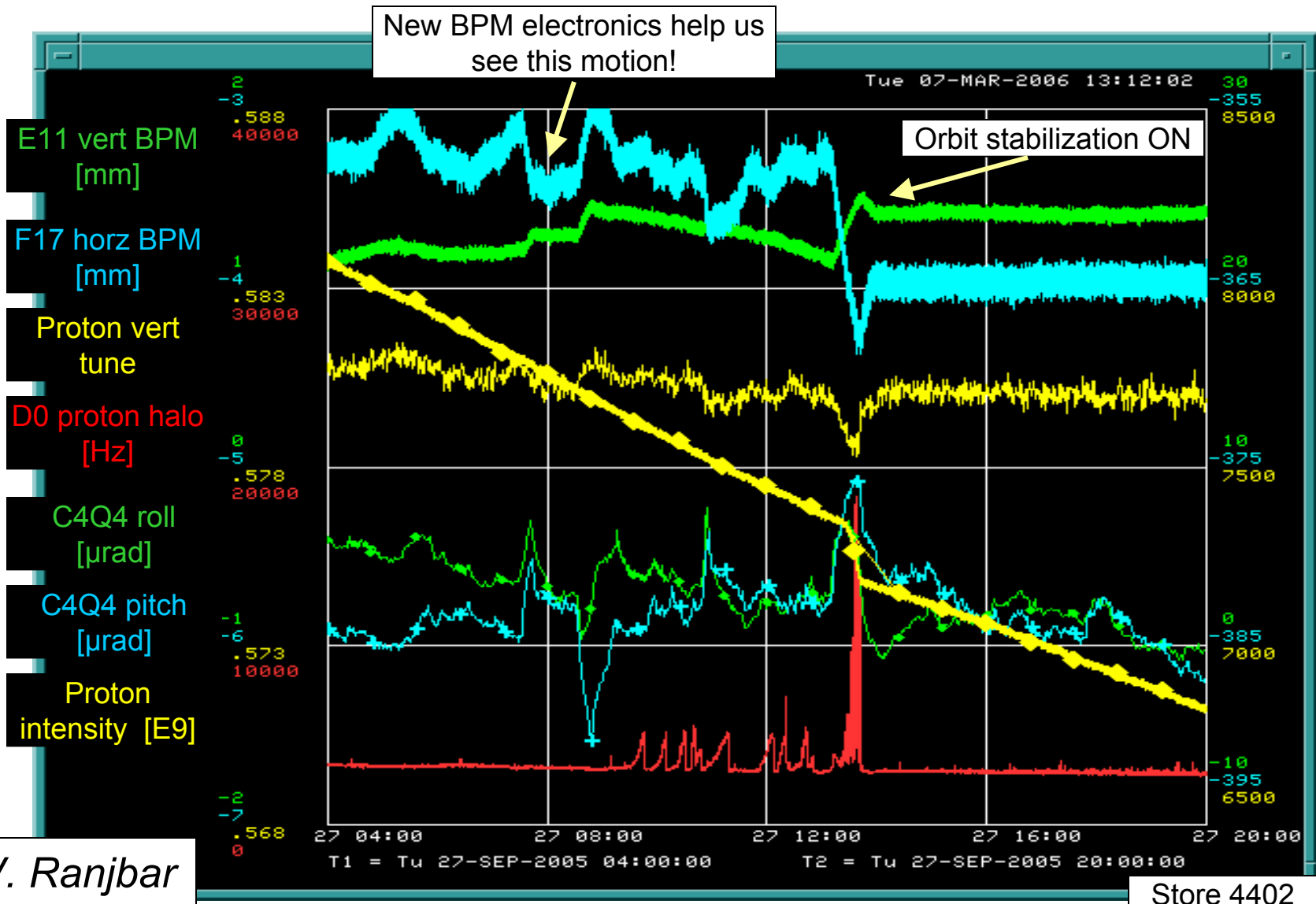
# Pbar Tune Feedback



R. Moore



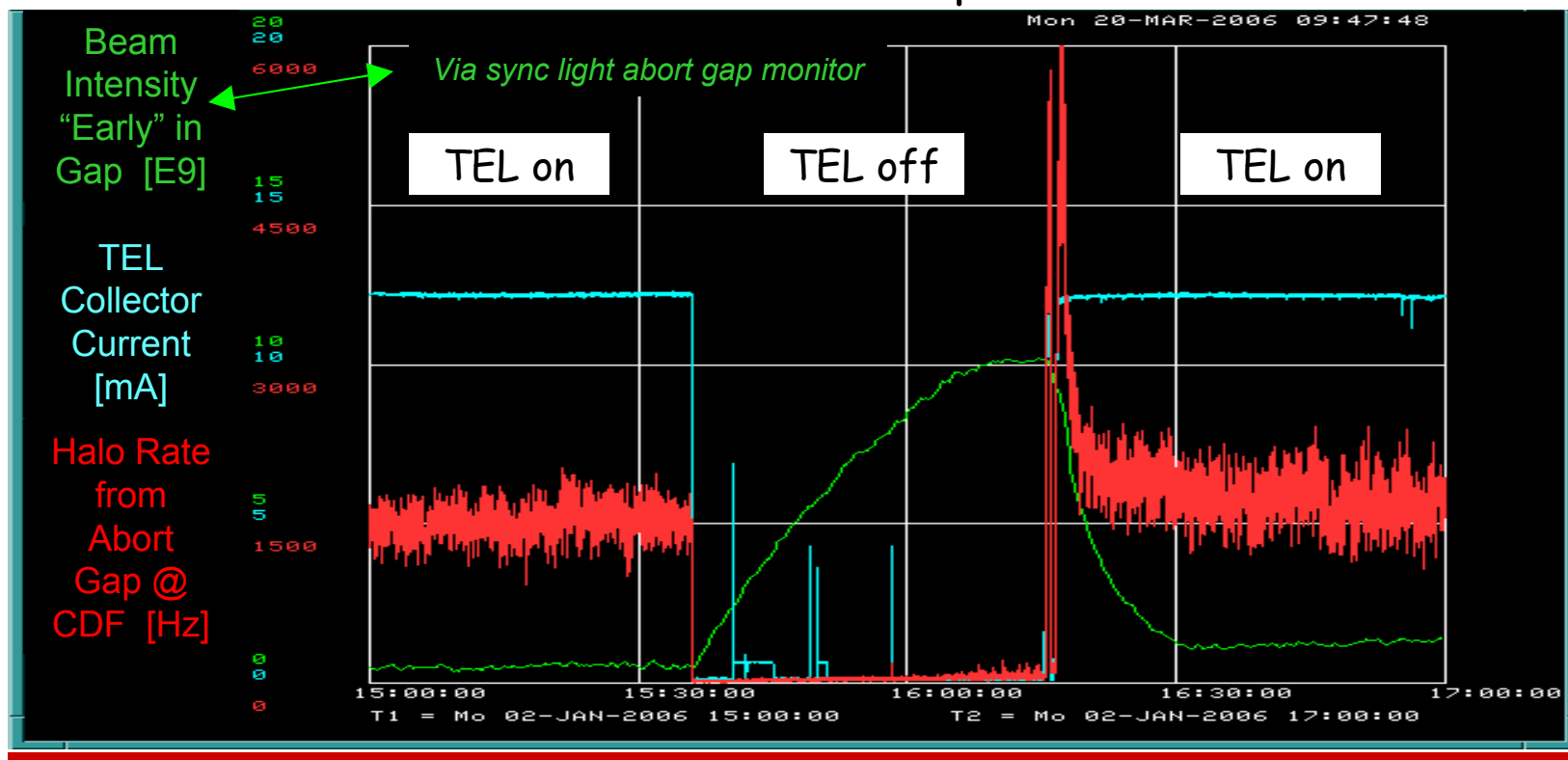
## Magnet Motion / Orbit Stabilization





# TEL - Tevatron Electron Lens

- Continuously removes DC beam in abort gap
  - Beam in gap when abort kickers fire not kicked into dump
  - Can cause quenches and high doses in CDF
  - Periodic pulsing of e-beam drives beam toward tune resonances
- Additional status + Beam-Beam Compensation later...







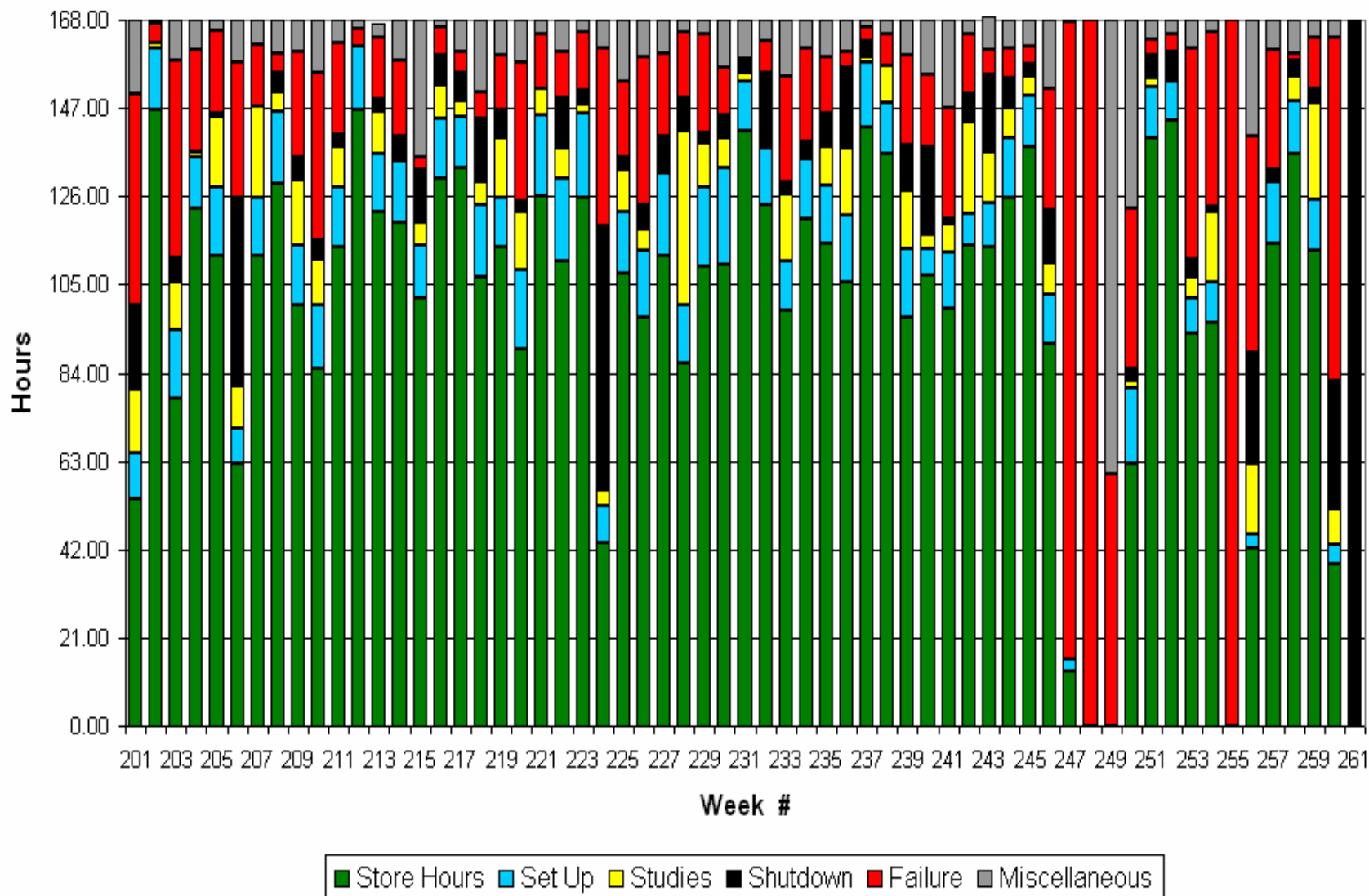
## Low Luminosity Stores

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- 2 low lumi stores requested for CDF & D0 diffractive physics programs (forward pots)
- Low intensity 36x36, 28 cm  $\beta^*$ :  $L = 0.7 (10)^{30} \text{ cm}^{-2} \text{ s}^{-1}$
- Normal intensity 1x1, 1.6 m  $\beta^*$ :  $L = 0.5 (10)^{30} \text{ cm}^{-2} \text{ s}^{-1}$
- Completed successfully
  - Diffractive physics program effectively complete
  - CDF removed pots to install longer collimator @ A48



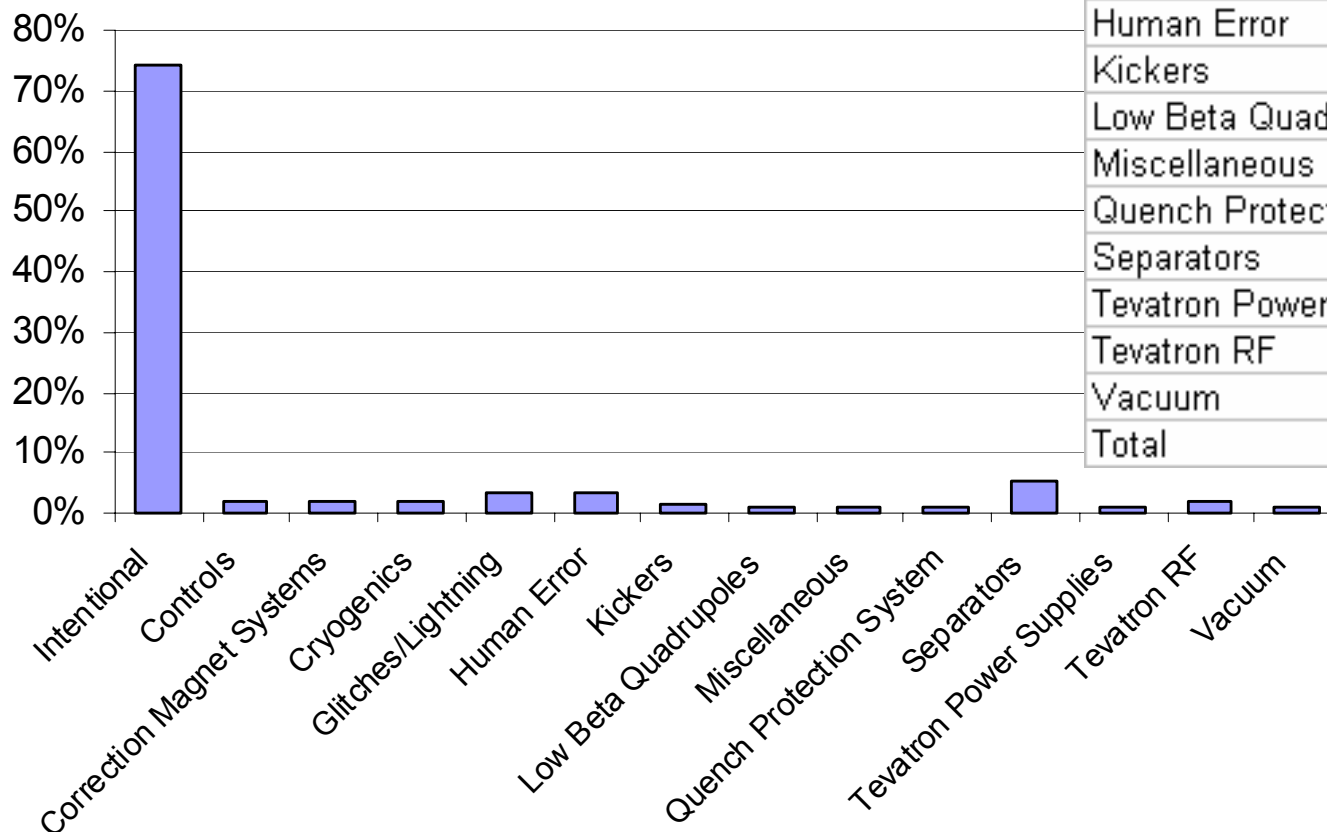
## Reliability by Week in 2005+2006





## Store Termination by Category

### HEP Store Terminations since 2004 Shutdown

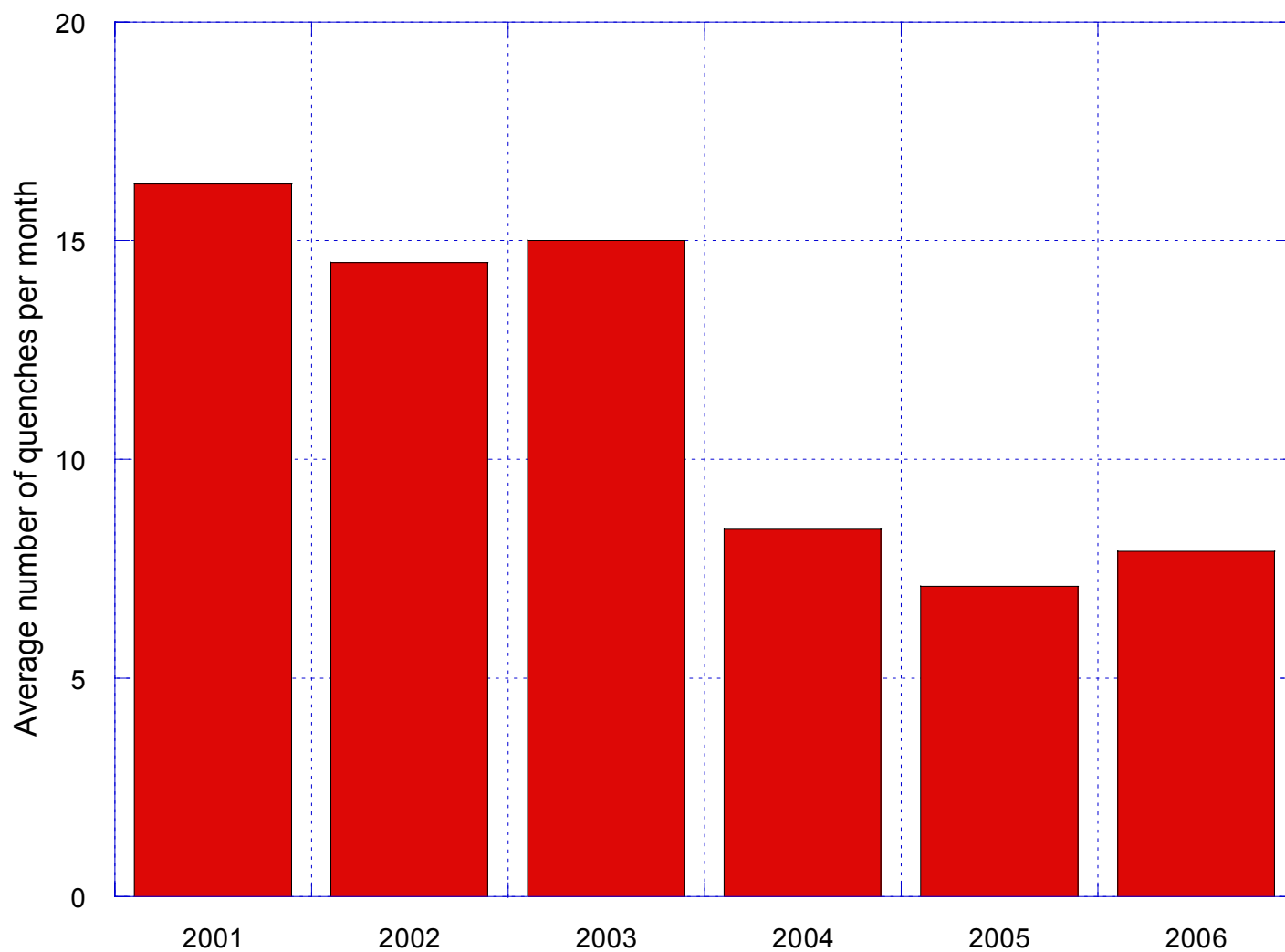


Intentional	74%
Controls	2%
Correction Magnet Systems	2%
Cryogenics	2%
Glitches/Lightning	3%
Human Error	3%
Kickers	1%
Low Beta Quadrupoles	1%
Miscellaneous	1%
Quench Protection System	1%
Separators	5%
Tevatron Power Supplies	1%
Tevatron RF	2%
Vacuum	1%
Total	100%

*from  
J. Crawford's  
Operations  
spreadsheet*



## Tevatron Quenches/Month





## Component Failures

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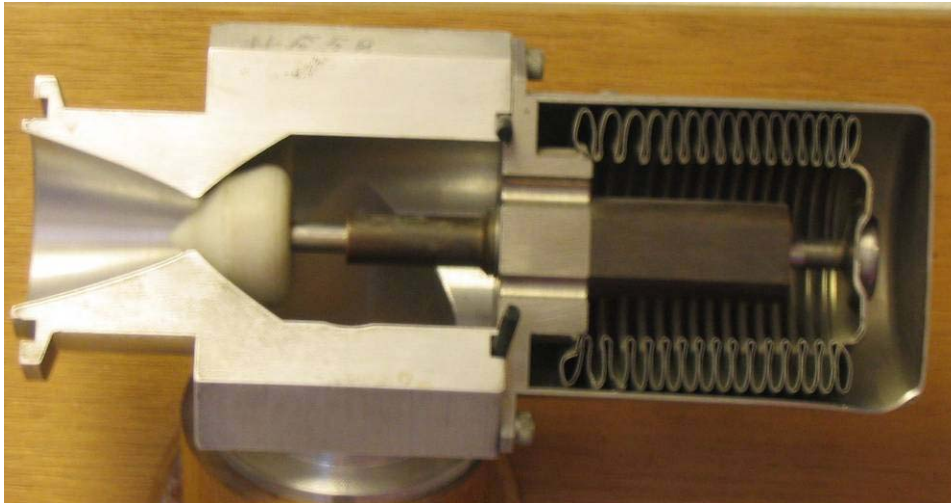
- Nov 21 - B17 spool package
  - B11 horz separator spark caused multi-house quench
  - Kautzky valve on spool failed closed
  
- Jan 24 - Insulating vacuum leak in A44
  - Operator error - left SQD0 (skew coupling) supply off
  - Tunes landed badly after initiating collisions, large losses
  - A44 cell not hit with losses, quenched with adjacent cells
  - Faulty O-ring installation years ago finally failed
  
- Feb 22 - F47-2 dipole
  - Spare abort input pulled abort spuriously
  - Kautzky valve on dipole failed closed



## Kautzky Valve Poppets

- During quench, pressure forces valve open, allows He to escape
- Poppet can break off, remain in closed position
- 1 similar failure in 20 years, now 2 in three months
  - Replace all  $\approx 1200$  He Kautzky valve poppets during shutdown

Closed Kautzky valve



Broken poppet from B17  
spool Kautzky valve





## Aborting Beam More Quickly

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- Quench Protection Monitor (QPM)
  - Prior to Dec 03, ran on 60 Hz clock (16.7 ms)
    - Beam could circulate 100s of turns after quench
  - Modified in 2004 to "fast-abort" within 900  $\mu$ s of quench
  - Tweaked after Nov 21 quench to pull abort within 550  $\mu$ s
- Voltage-to-Frequency Converters (VFC)
  - Testing modification to speed measurement of resistive voltage across magnet cell
- New Beam Loss Monitor (BLM) Electronics
  - Will allow improved performance, greater flexibility
  - Being installed during shutdown



## Machine Studies and Maintenance

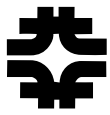
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- Refer to Study Document (Scorecard response)
- Averaged  $\approx 10$  hrs / week since last shutdown
- Exploit natural breaks in machine operation
  - Lost stores, pbar stacks, etc.
- Exploit end-of-store studies
- Focus on specific, well-prepared studies
  - Be efficient, prevent unnecessary quenches/downtime
  - Start with proton-only stores before trying in HEP
- If we really need study time to implement something new for HEP, will get the time





# Instrumentation



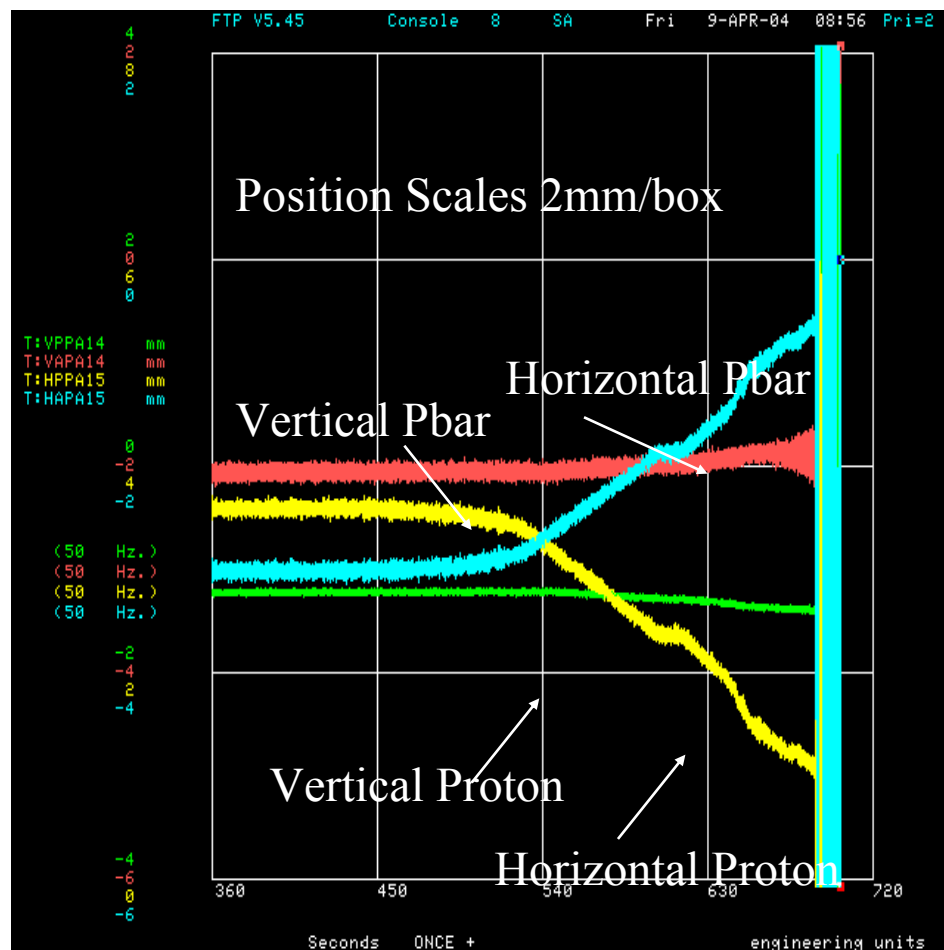
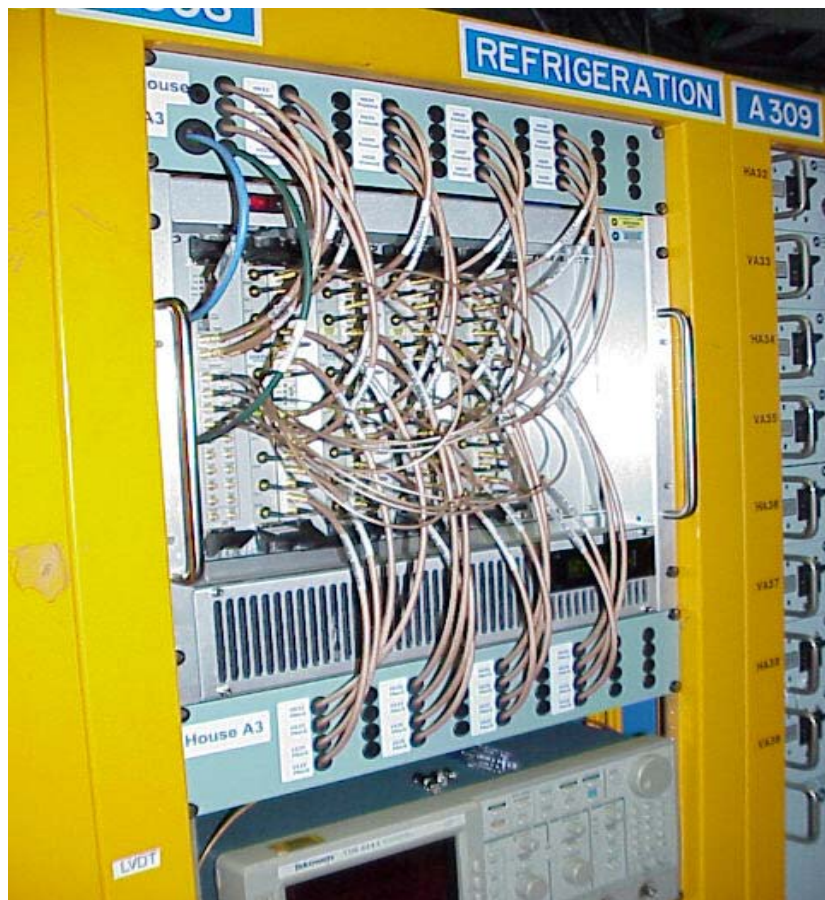
# Upgraded BPM Electronics

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- Installed house-by-house over few months
  - In study periods, between HEP stores
- An order of magnitude improvement in proton position measurements and new for pbars
  - Position resolutions in the range of  $\sim 10\text{-}25\ \mu\text{m}$
- Exploiting improved resolution and reliability
  - Lattice measurements
    - Identified rolled quads (incorrectly fiducialized at magnet factory)
    - $28\ \text{cm}\ \beta^* + \text{optics correction}$
  - Orbit motion
  - TBT coupling measurement/correction during shot-setup



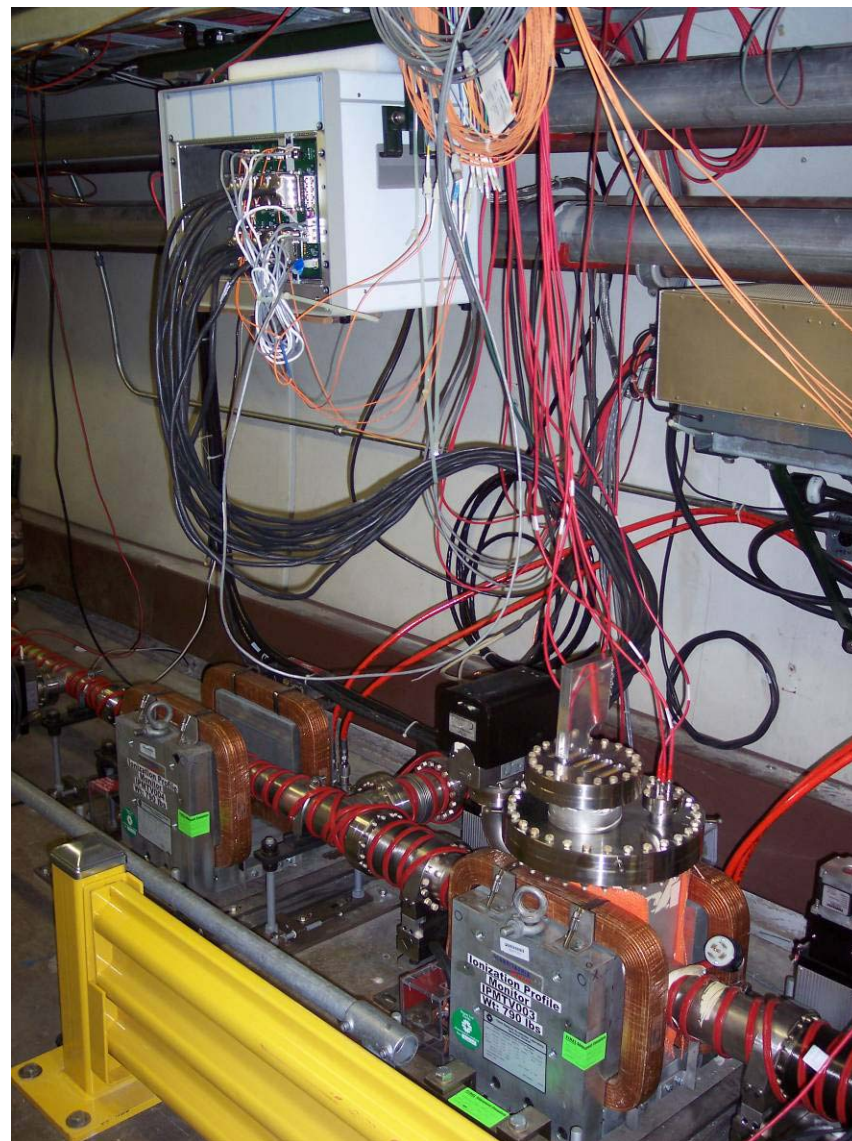
# Upgraded BPM Electronics





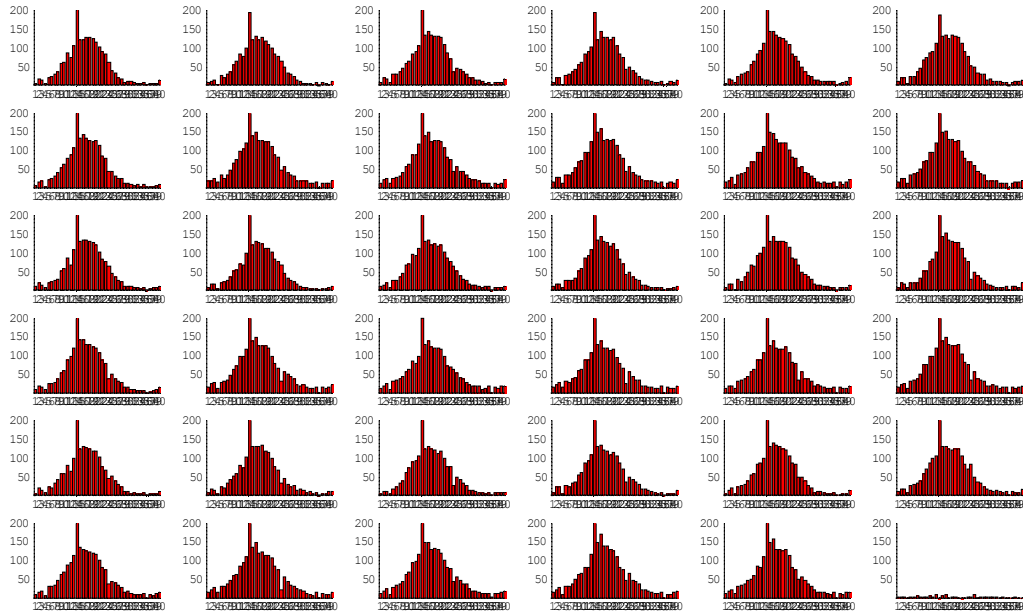
## Ionization Profile Monitor (IPM)

- Installed one detector and partial readout system in Dec 05
- Some problems found and fixed
  - Poor vacuum
  - Ground noise
  - High voltage arcing
  - Trigger and data synchronization
- Recorded first data
- Complete detector installation with full readout during ongoing shutdown



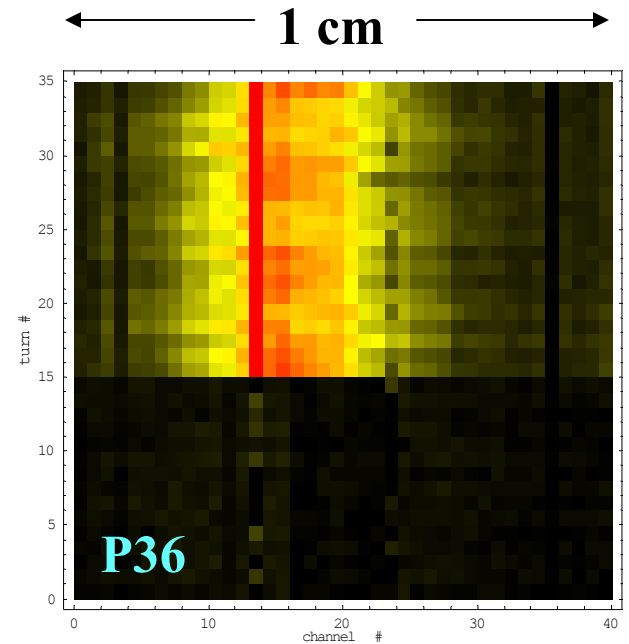


# IPM Data - Store #4642



Single-turn proton bunch profiles 16 turns  
before injecting P36

A. Jansson

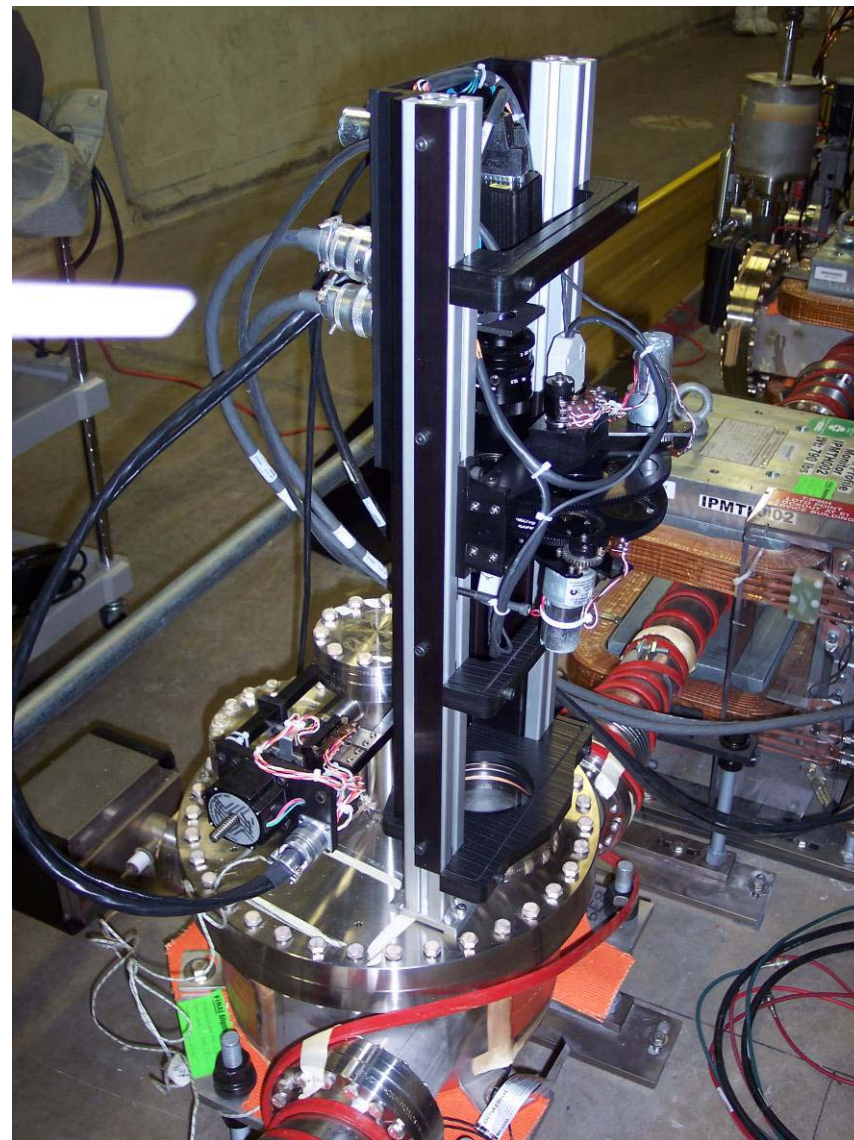






## Optical Transition Radiation Detector (OTR)

- Rad-hard camera images OTR
  - Proton and pbar imaging
- Installed at E0 near IPM
- Used for single → few turn injection studies
- 5  $\mu\text{m}$  aluminized mylar foils
- Unique 2-D beam profile detector
  - Others only 1-D
- High resolution
  - 130 $\mu$  x 170 $\mu$  size pixels
- Installed in December 2005

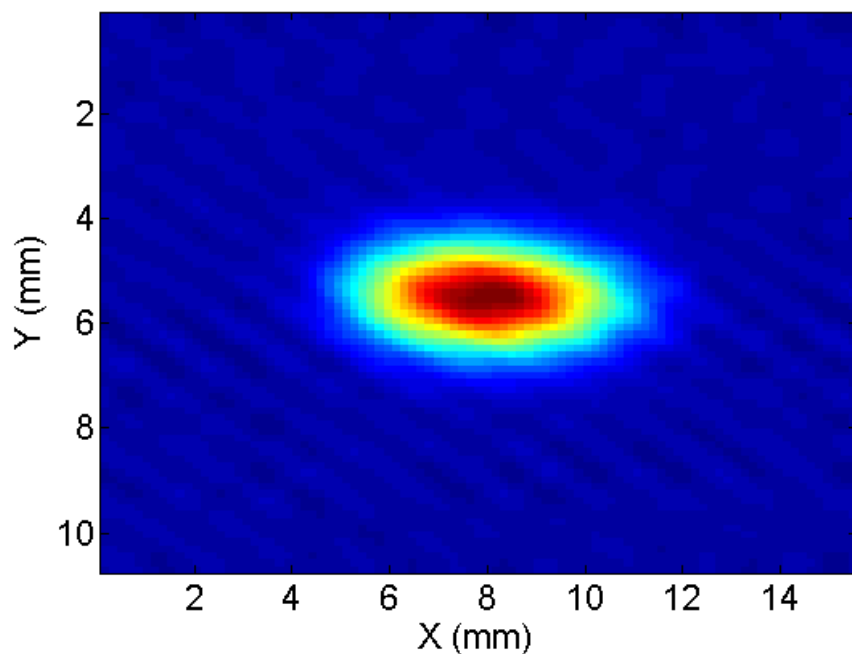




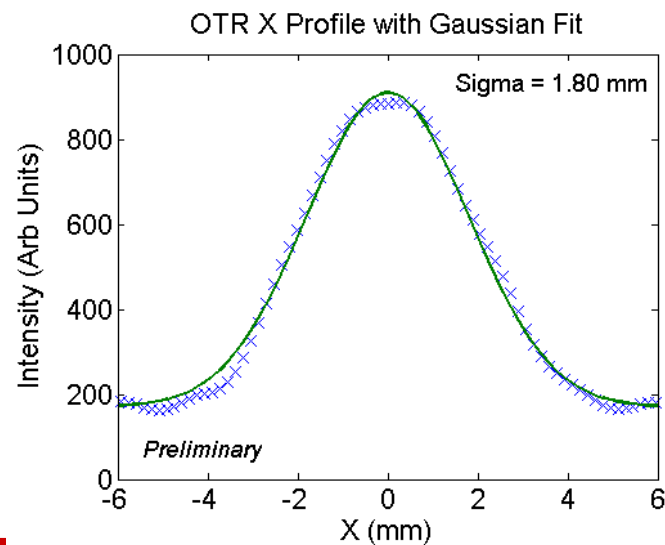
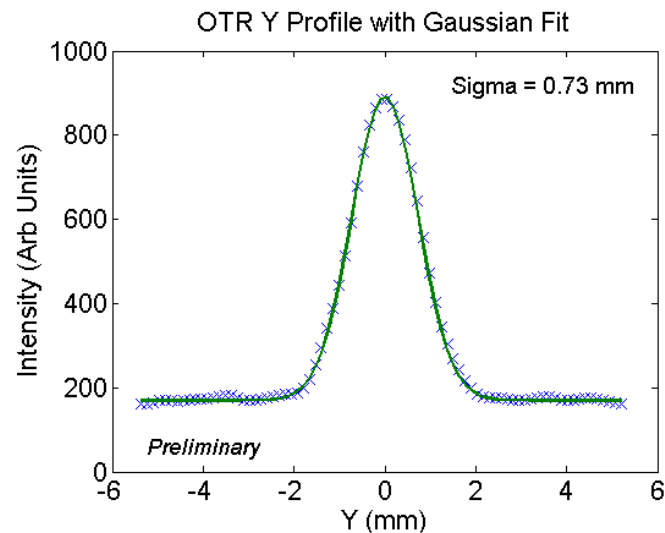
## First Results from Tevatron OTR

Single turn measurement of  
single coalesced proton bunch

False-color OTR Image;  $2.7 \times 10^{11}$  Protons



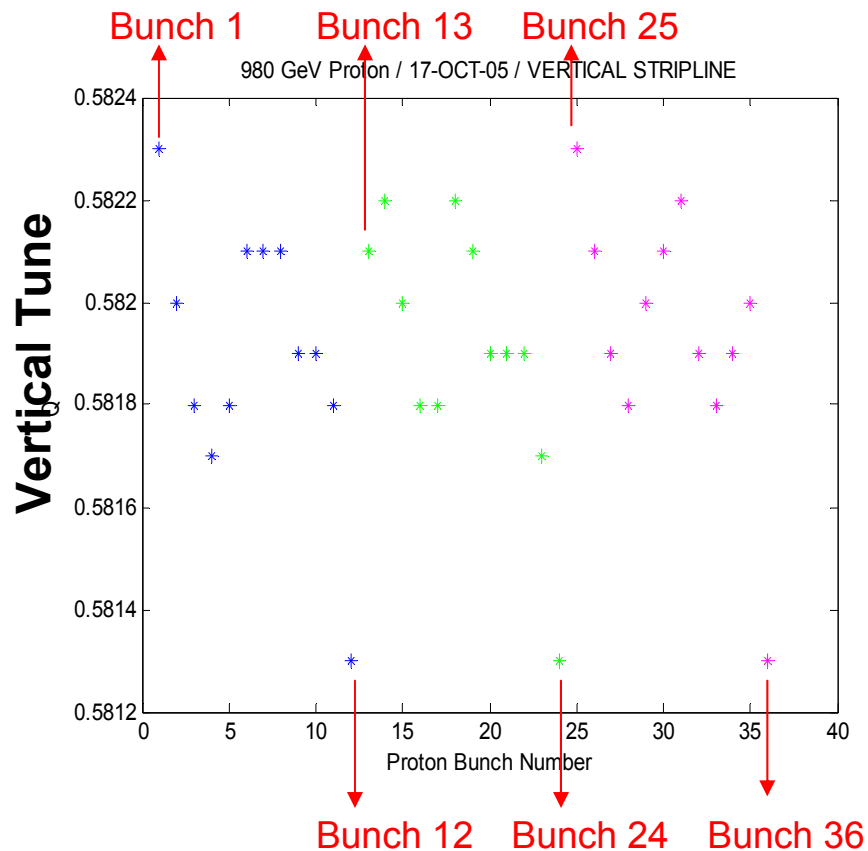
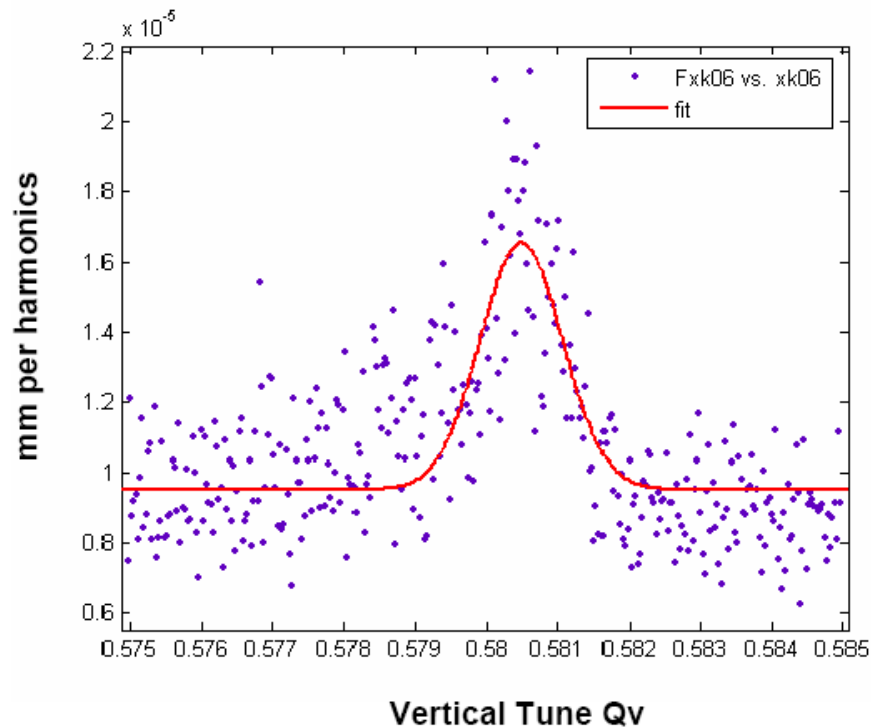
V. Scarpine





## Early Measurements from New Digital Tune Monitor

Output from Digital Tune Monitor / 525000 turns  
Proton Bunch 6 / 13-OCT-05 / Gaussian Fit (MATLAB)



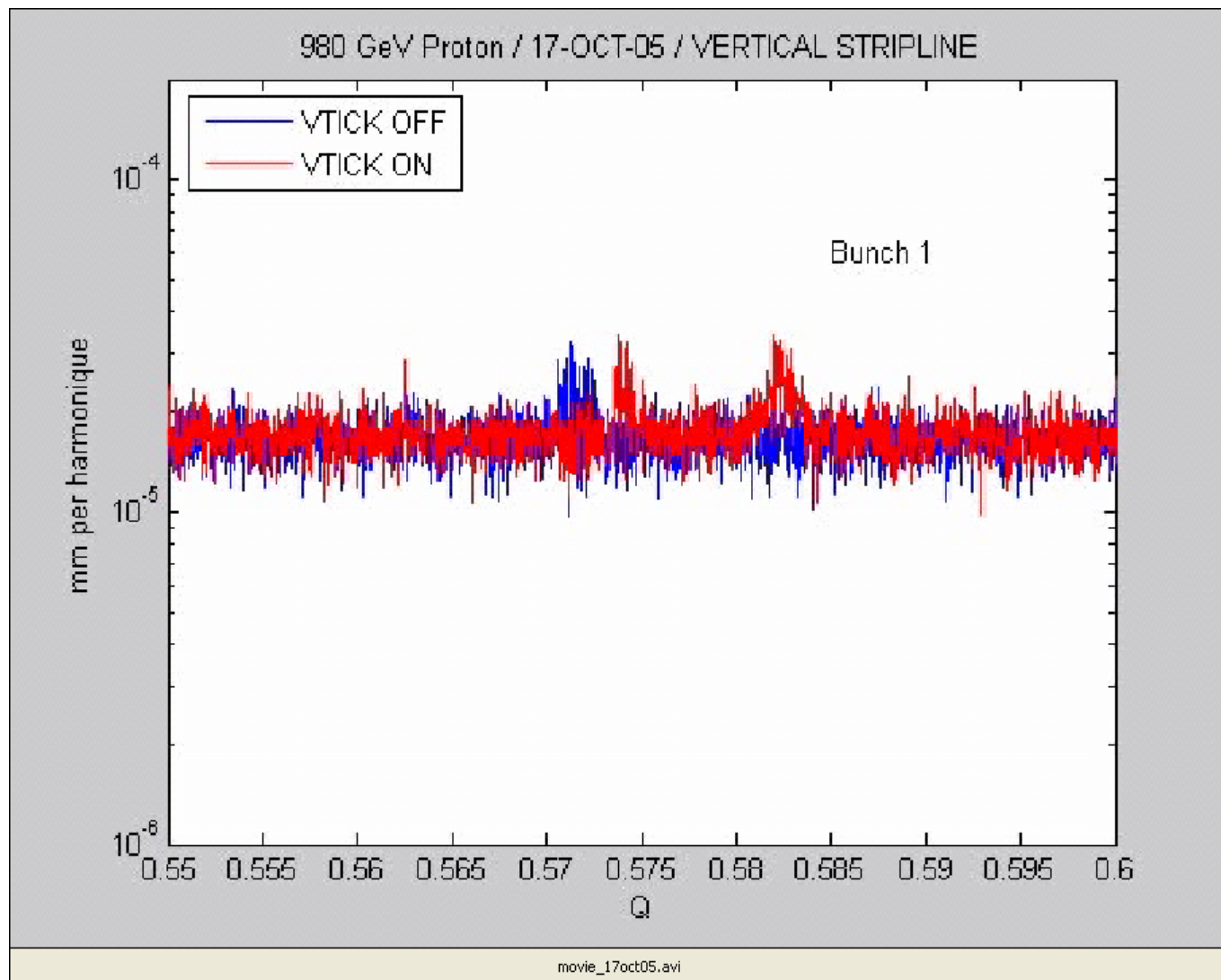
- Uses stripline as pick-up, FFT on TBT data
- Hope to use without external excitation
- Taken some data, 100 MHz 16-bit ADC still being improved
- Continue development after the shutdown





## Proton Bunch Tunes from Digital Tune Monitor

This video clip shows bunch-by-bunch oscillation differences among protons during HEP with (red) and without (blue) excitation.





## Magnet Motion

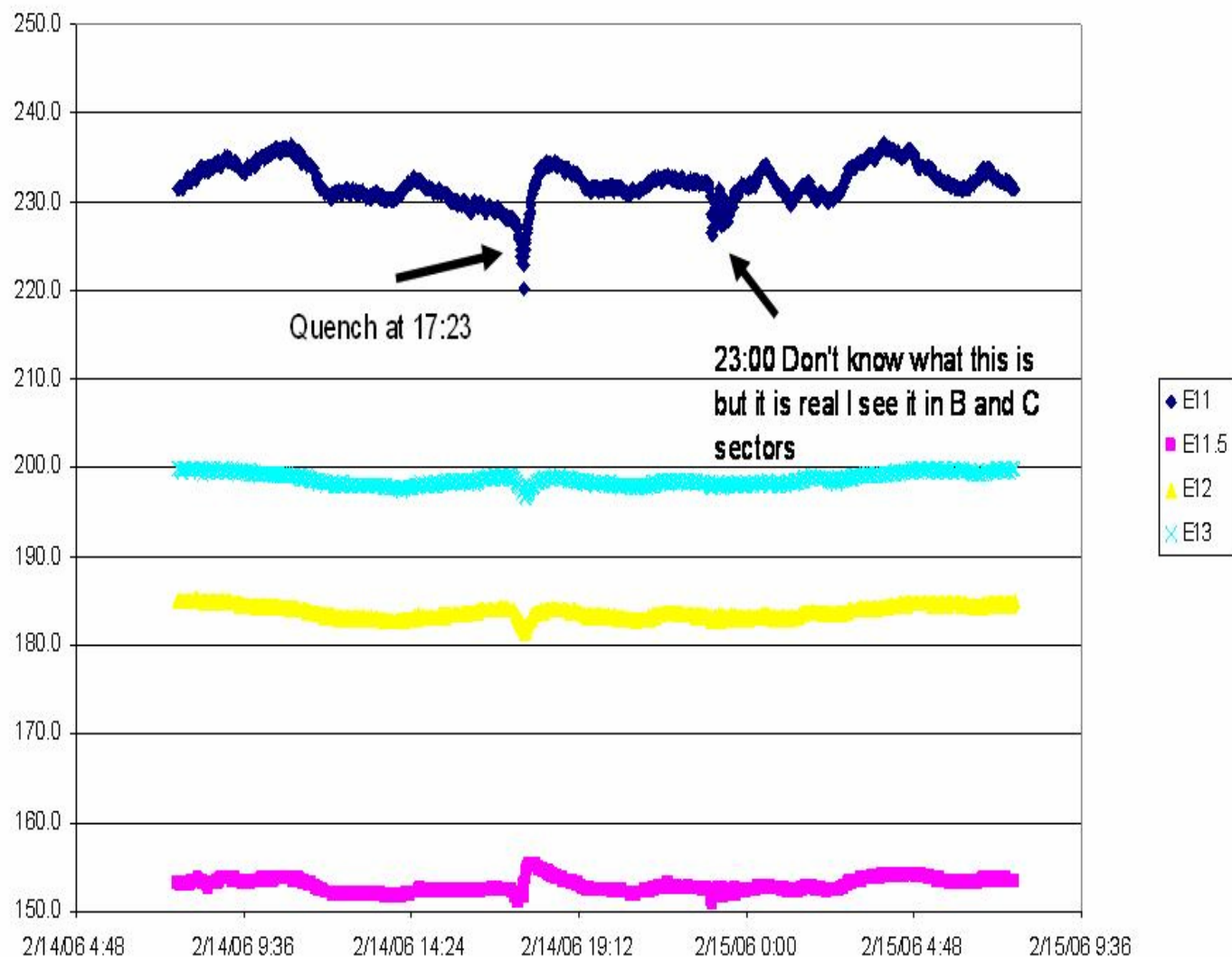
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- How do we see magnet motion?
  - Tiltmeters, LVDTs, water levels, surveys
- Observed magnet motion on different time scales
  - Slow drift over weeks, months
    - Ground motion, etc.
  - Wiggles, jumps over seconds, minutes, hours
    - Quenches, earthquakes, HVAC, weather, tides
  - Vibrations at few → tens of Hz
    - Traffic, pumps
- $\sim\mu\text{m}$  magnet motion near IPs give  $\sim\text{mm}$  orbit changes in arcs
  - Readily observable during stores using BPMs



# Water Levels See Quench

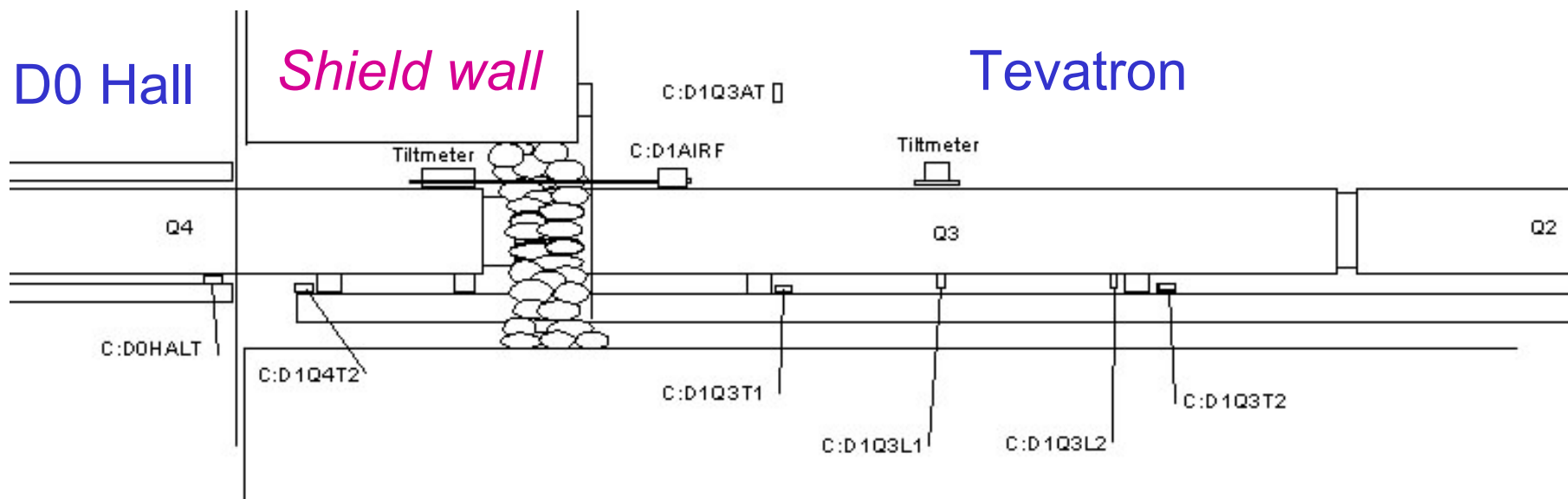
*J. Volk*





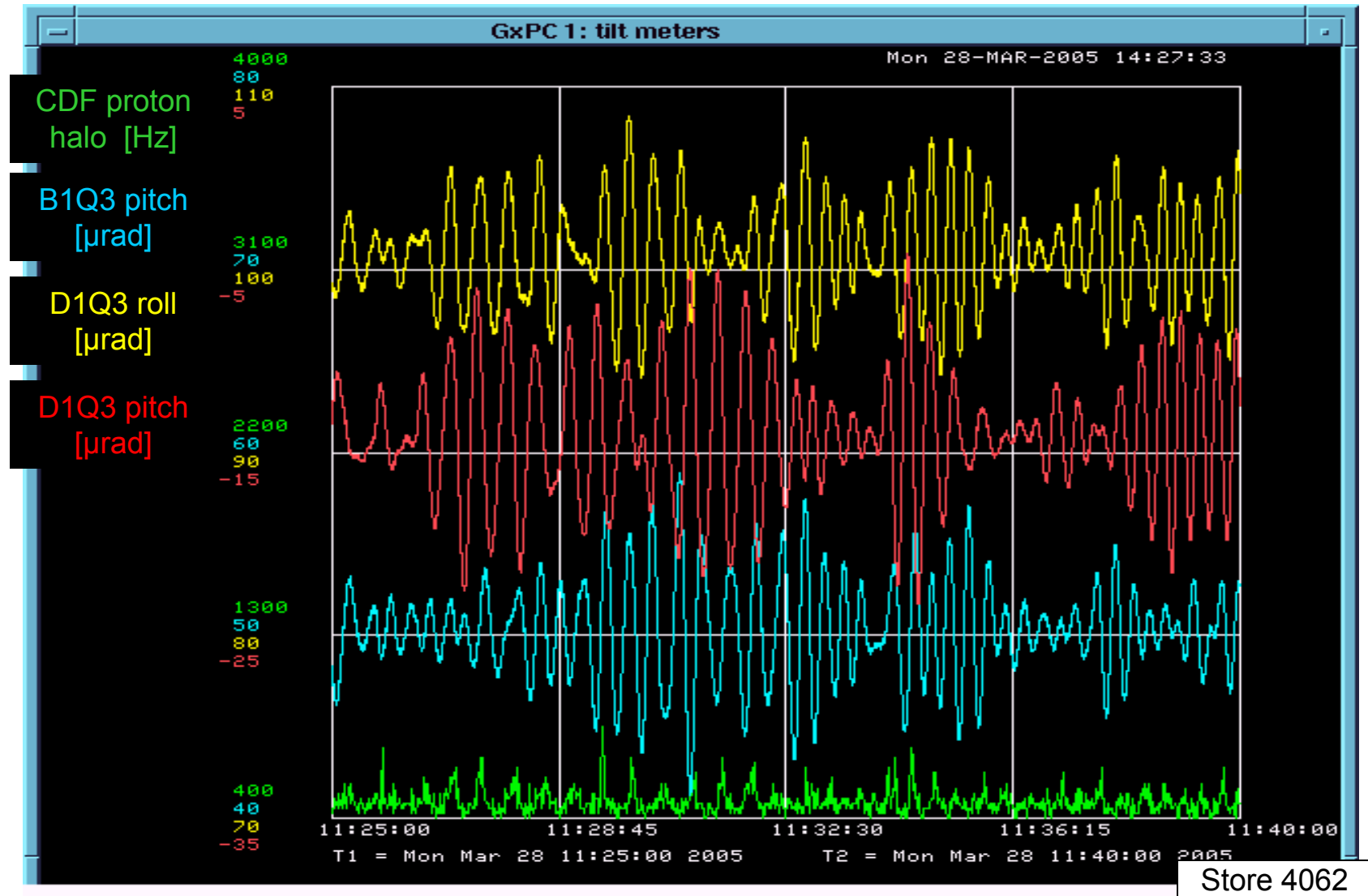
## Sensors on Low-Beta Quads

- Lots of instrumentation on low-beta quads, girders to investigate motion
  - LVDTs, tiltmeters, temperature, air flow
- Understand more about magnet motion and weather conditions in and out of the collision halls





# Sumatra Earthquake 3/28/05

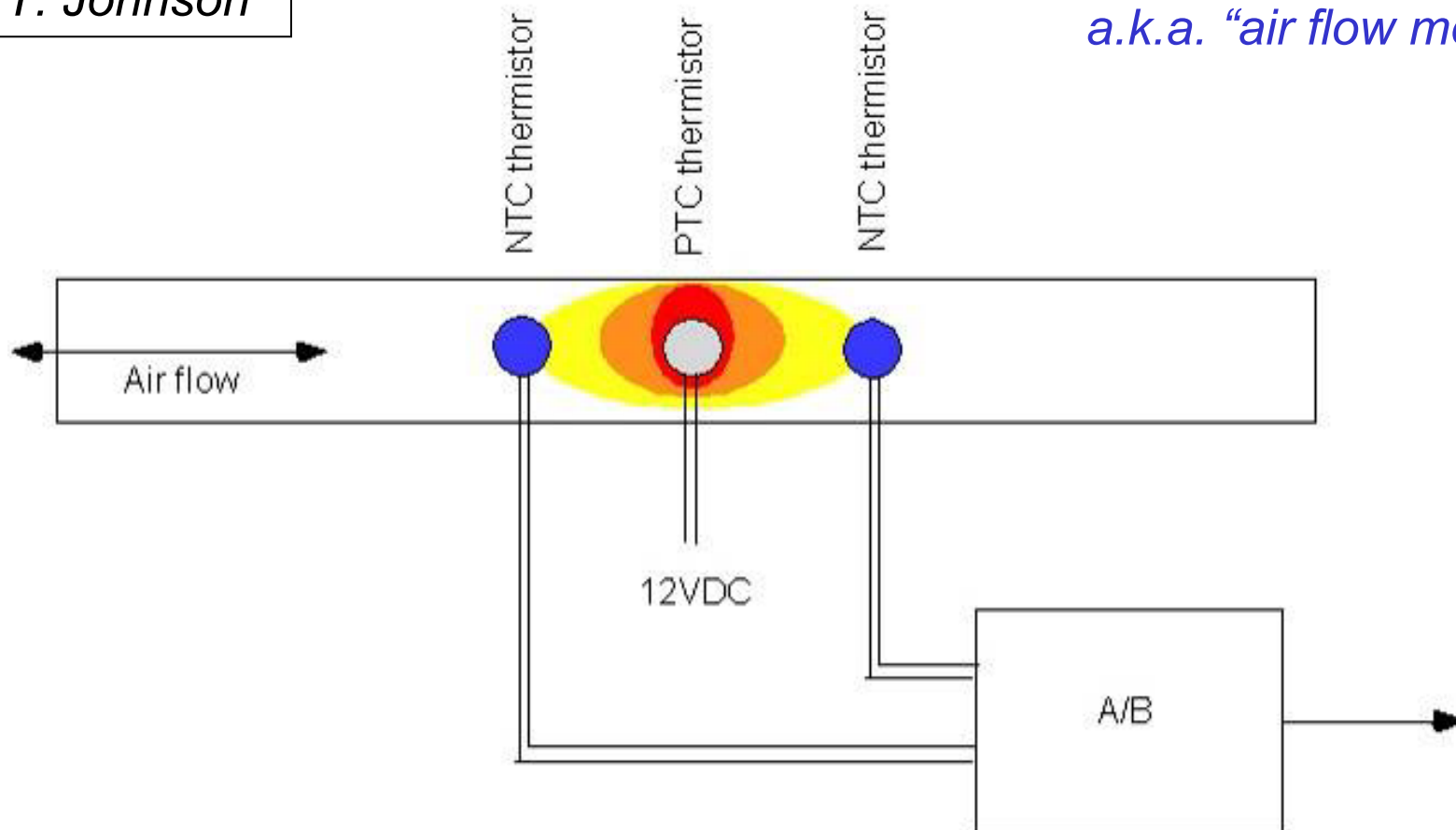




## Differential Thermoanemometer

*T. Johnson*

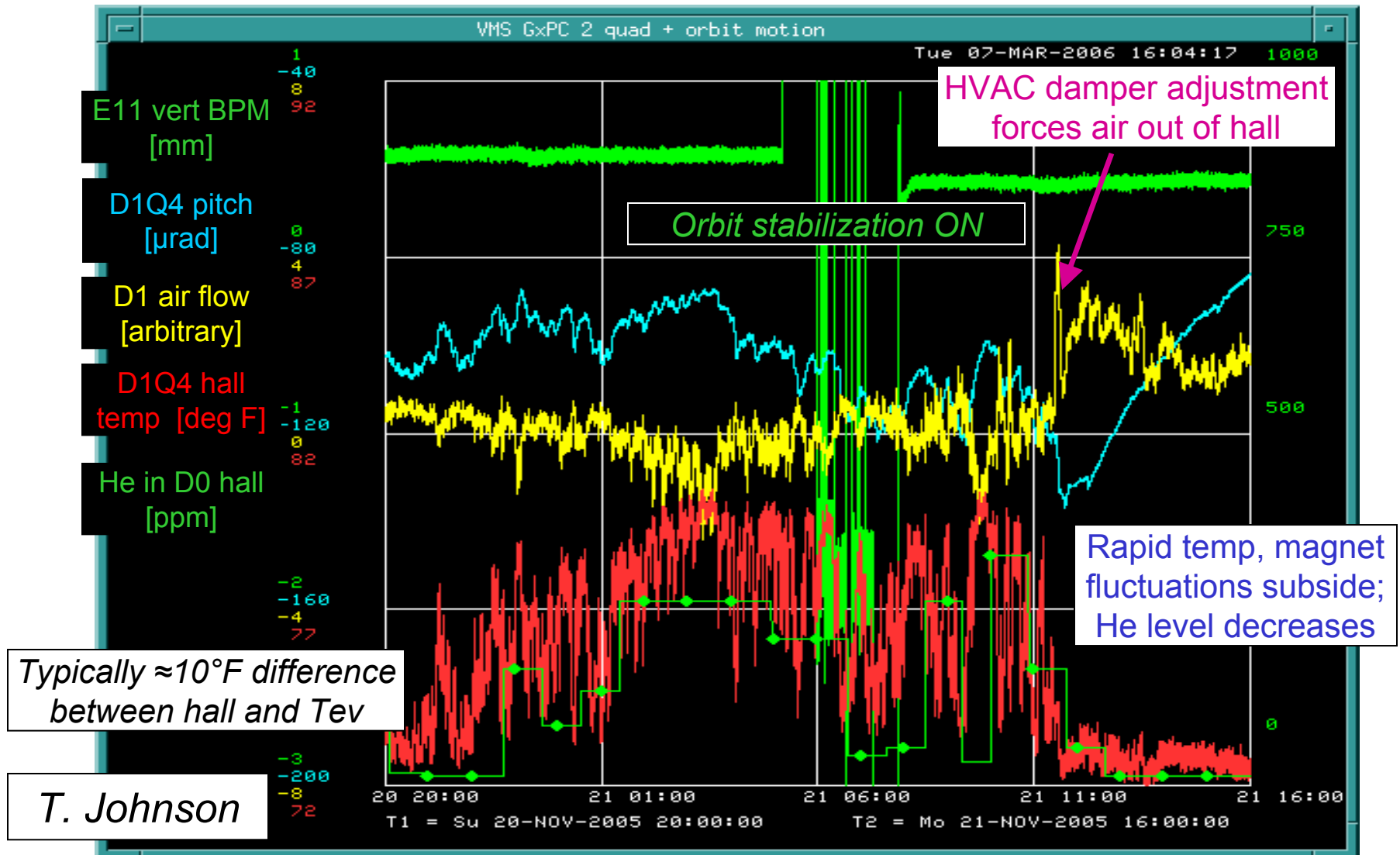
*a.k.a. "air flow meter"*



PTC thermistor operates in "self heat" mode, maintaining a temperature of 80C. Air movement imbalances the heating of the two NTC thermistors, giving a direction and relative velocity.

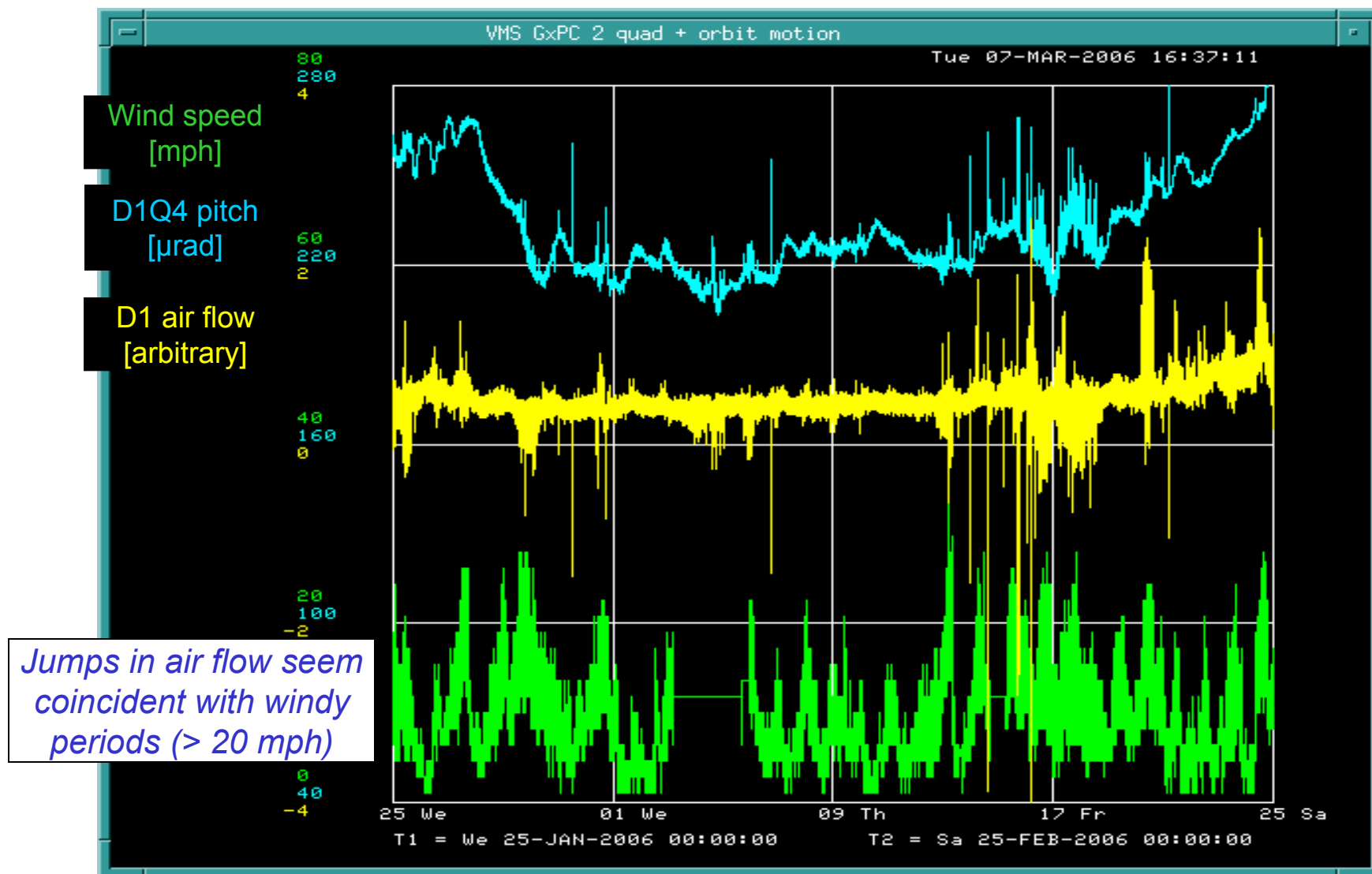


# Quad Motion Depends on Hall / Tevatron Differential Pressure





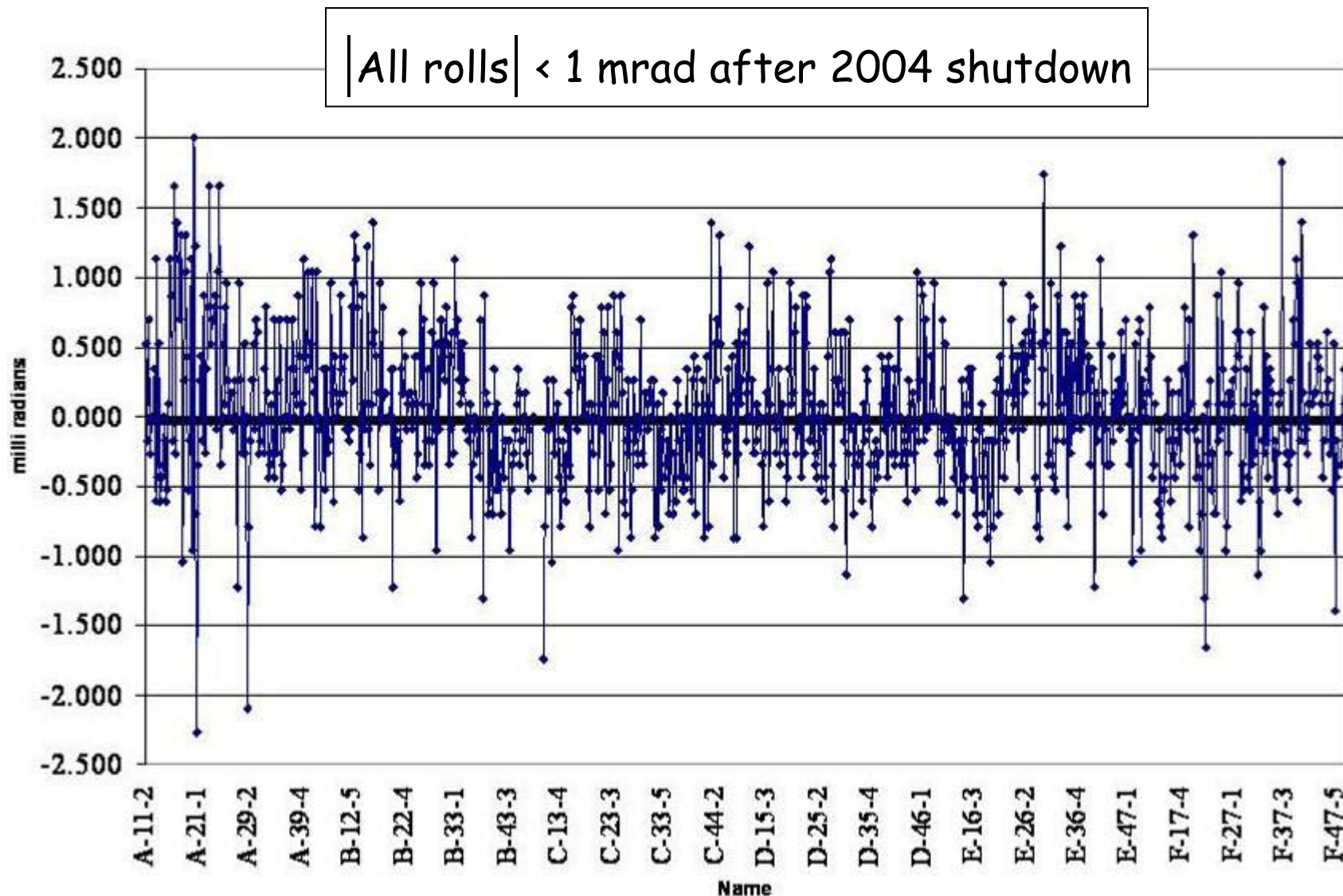
## Correlations with Weather







## Tevatron Magnet Rolls (March 2006)





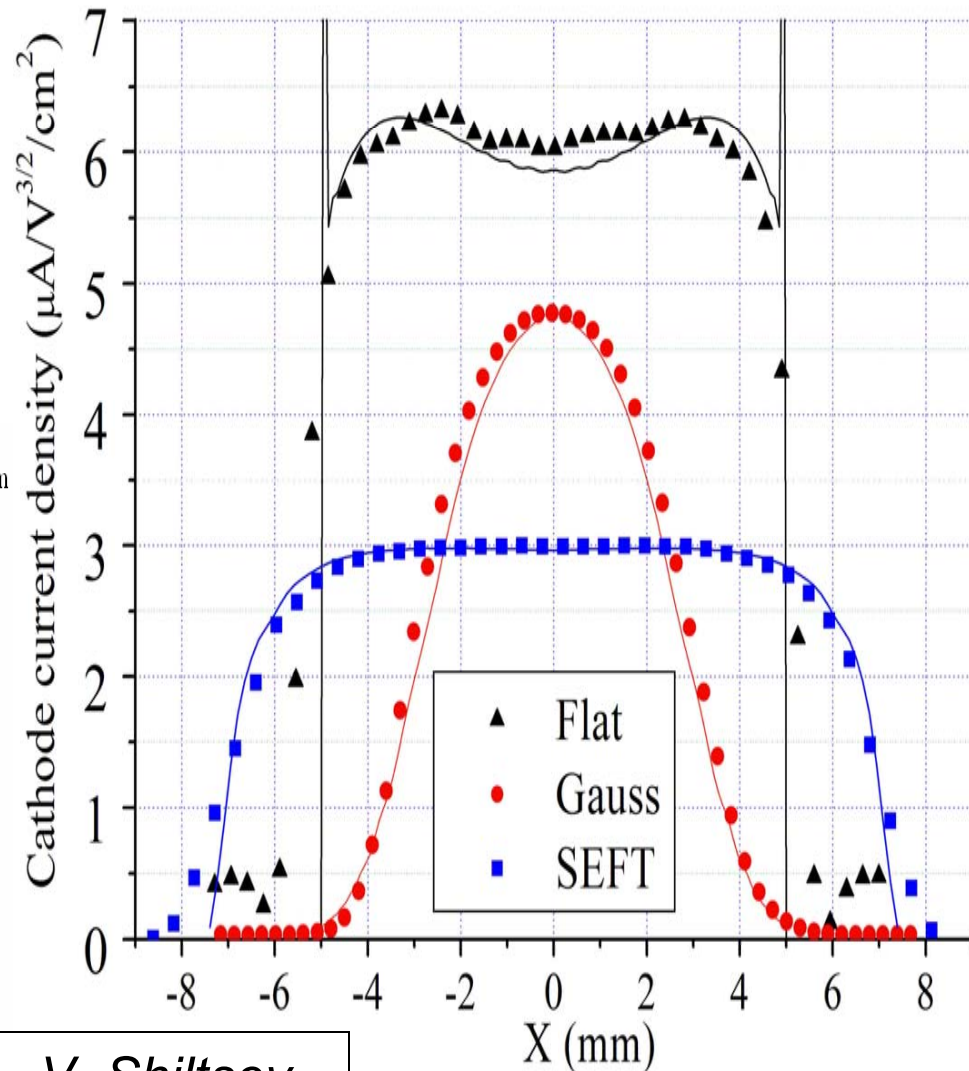
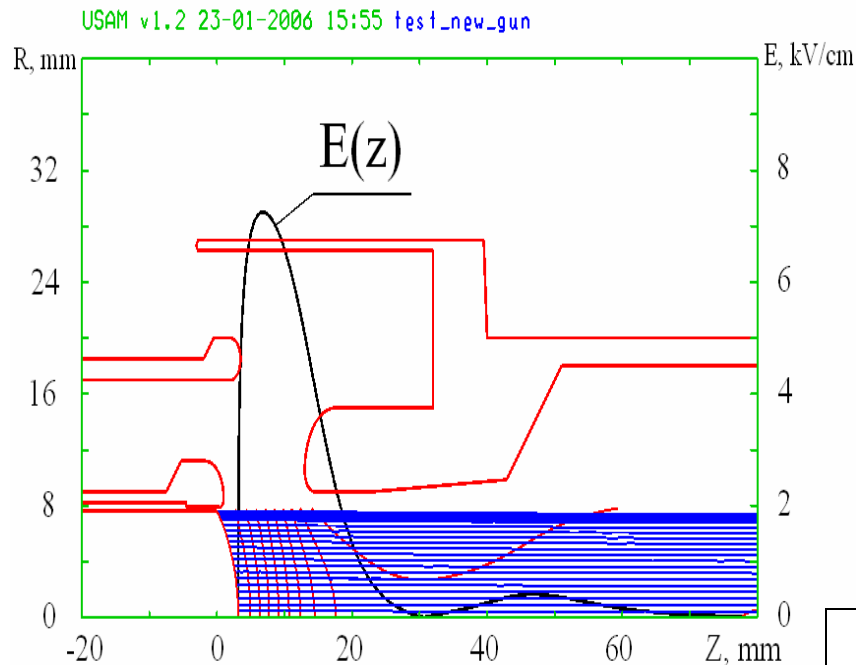
# TEL Progress





## New SEFT Gun

- Beam studies in 2003-05 → need smoother edges, Gaussian too narrow → SEFT gun
- Simulated (below), designed, built and tested in 2005
- Installed in TEL-1 on 12/08/05

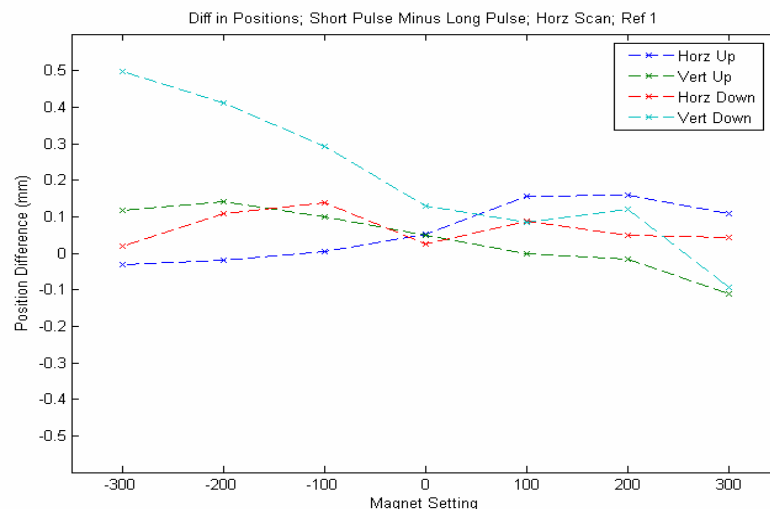
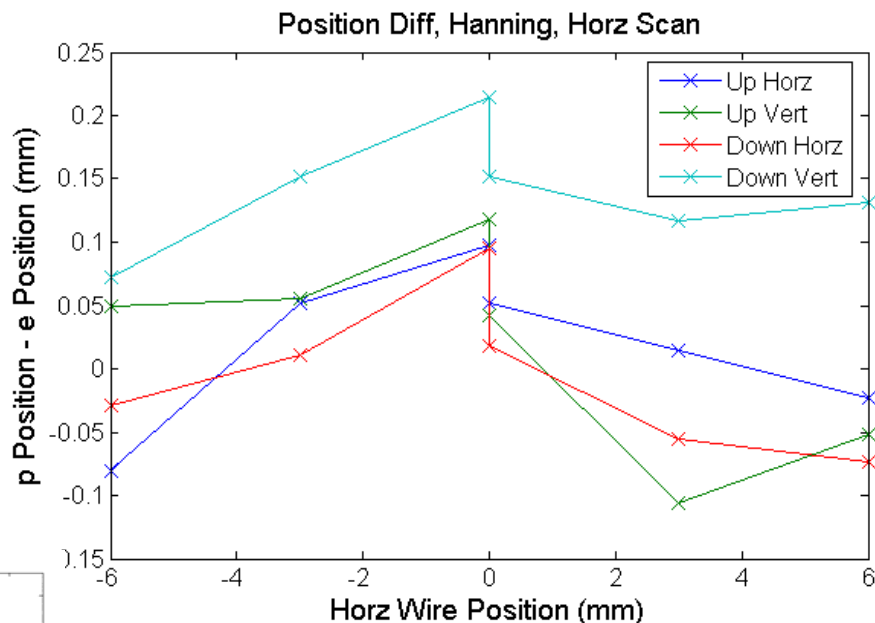
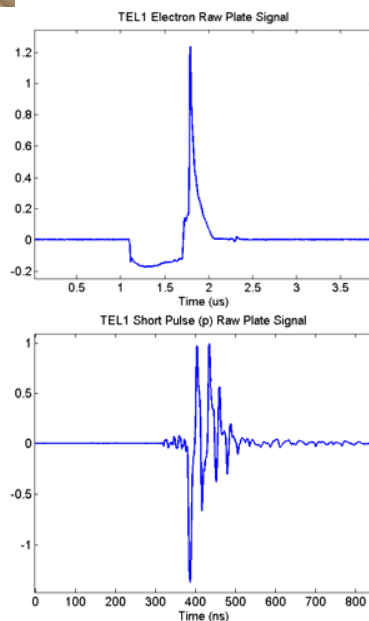


V. Shiltsev



# TEL BPMs Improved

- TEL-1 BPMs have position difference  $\sim 1$  mm btw p's and e's
- New BPMs designed and built for TEL-2 + narrow band algorithm reduce error to  $\sim 0.2$  mm

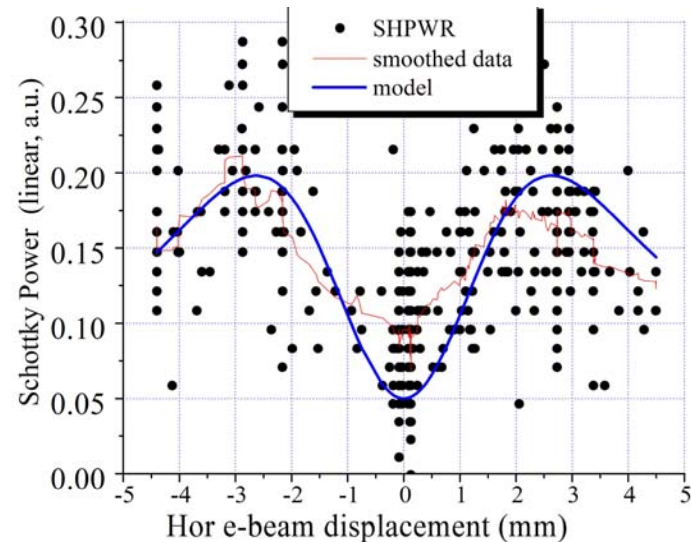
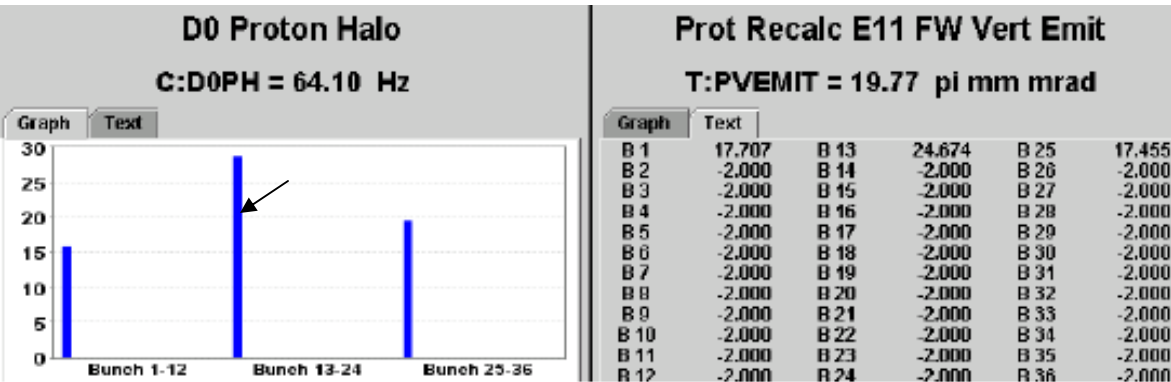
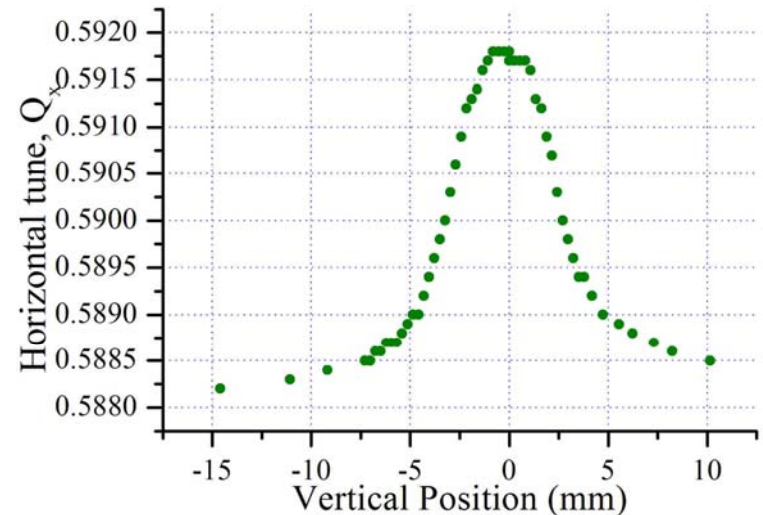






## TEL-1 BBC studies in 2005-2006

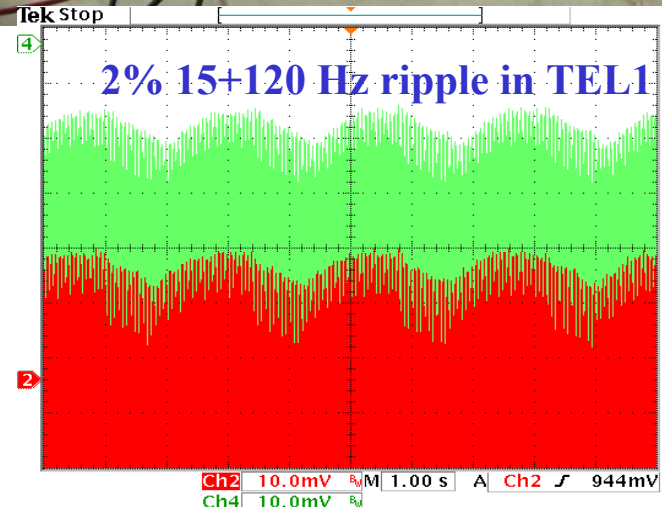
- Over two years '04-'06:
  - 6 studies=20.5 hrs
- Major results:
  - Lifetime vs  $dX$ ,  $Q_{x,y}$  with Gaussian gun
  - Tune spread due to Gaussian gun (did not detect)
  - $dQ=0.004$  SEFT gun, easy centering
  - Great lifetime 130-340 hrs with SEFT gun
  - Simultaneous abort gap cleaning and beam-beam compensation possible





## Current activities/issues

- TEL-1
  - PSs, HV PSs, modulator problems
    - Ripple ~2% in HV amplitude
  - SEFT gun died after Feb 24 quench
  - He-vacuum leak developed in TEL-1 after same quench,, under repair
- TEL-2 tested, being installed in A0
- New MARX HV generator developed but not tested yet
- Comprehensive program of parallel LIFETRAC simulations to be started (BBC in Tev, RHIC and LHC).



13 Feb 2006  
15:23:59



# Separator Progress





## Table of Separator Stations

Horizontal	# modules		Vertical	# modules
B11	2	short arc	B11	1
B17	4		B48	1
			C17	4
C49	1		C49	2
D11	2	long arc	D11	1
D48	1		D17	2
A17	1		A17	1
A49	1		A49	2

*New separators being installed in the current shutdown*

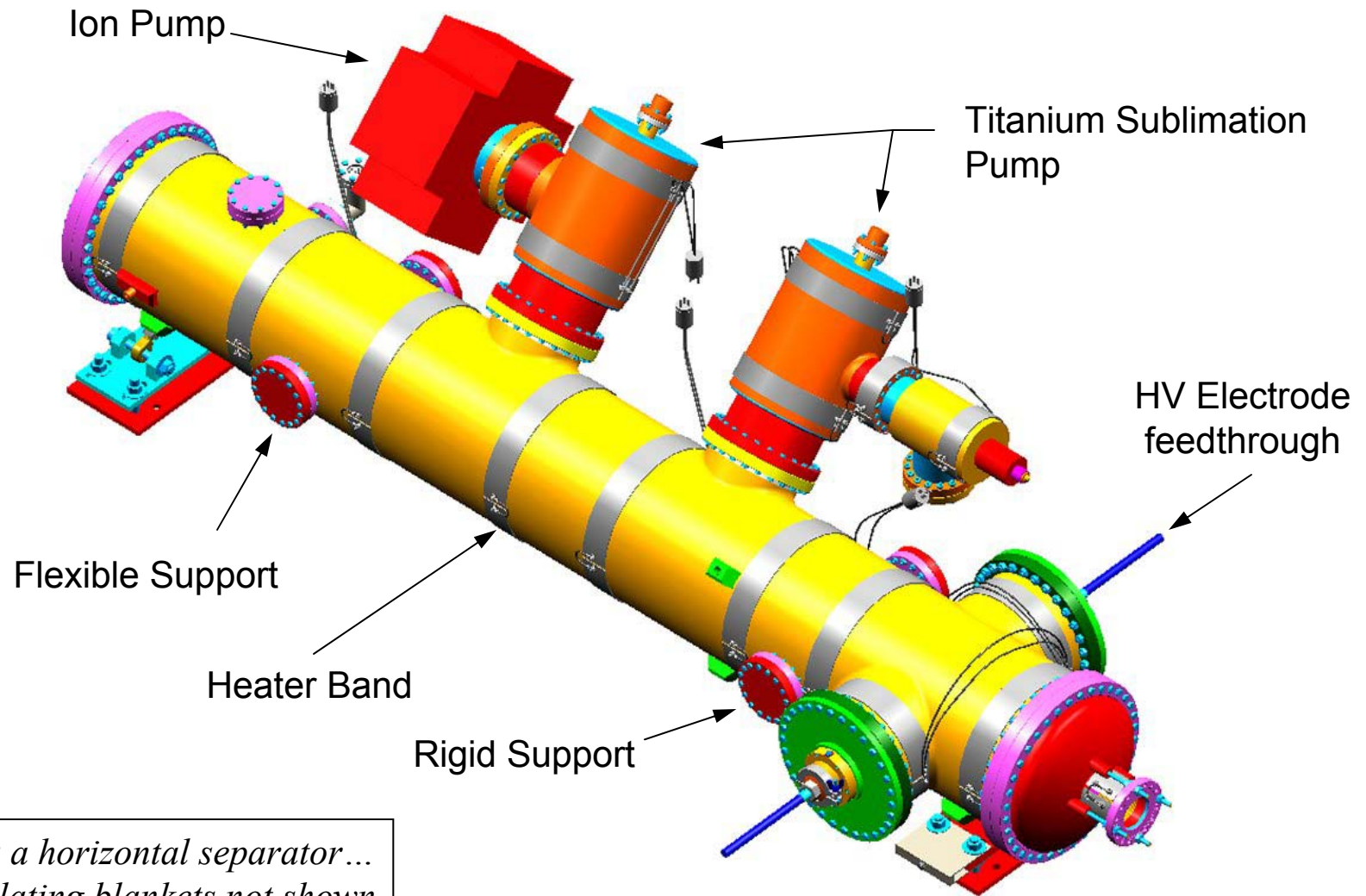
Total: 26 separator modules + 4 spares

*Each station has 2 power supplies, polarity switch, resistors, controls...*





## Tevatron Electrostatic Separator Components



*This is a horizontal separator...  
...insulating blankets not shown*



## Looking into a separator





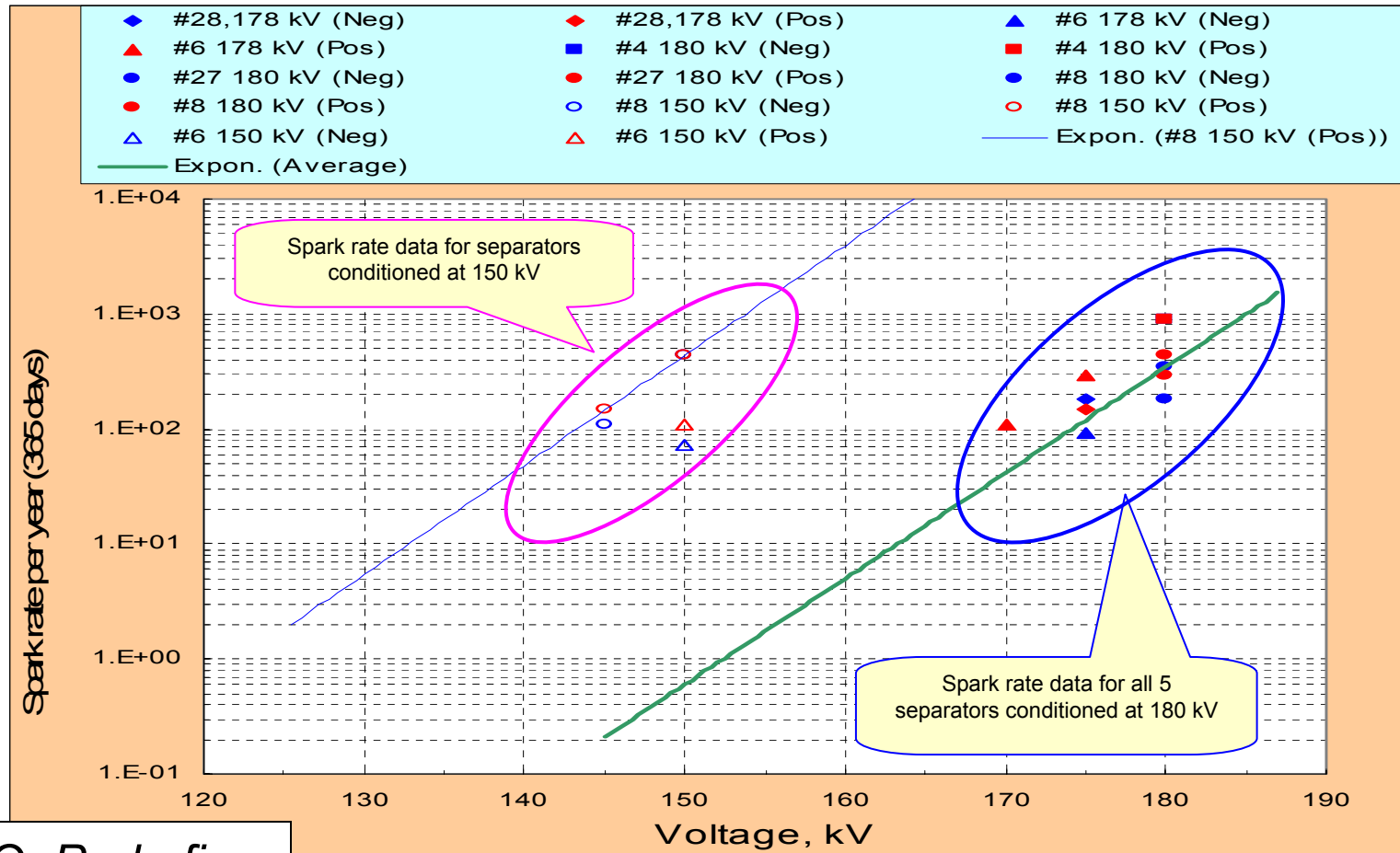
## Separator Progress (with TD)

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- Conditioned 5 spares up to  $\pm 180$  kV (72 kV/cm)
  - Achieved 1-2 sparks/day
  - Previous specs were 1 spark/day @ 150 kV
- Comparing electropolished vs hand-polished stainless steel electrodes
  - 3 separators have electropolished electrodes
  - Electropolished show similar spark rate, 2-3 $\times$  lower dark current
- Testing separator with Ti electrodes now
  - Warping precludes use in Tevatron - useful only for R&D
- Prepared 6 new 180 kV supplies for new separators + spares
- Prepared 2 new 250 kV supplies for teststand use



# Separator conditioning plot



O. Prokofiev

Conditioning at higher voltages decreased spark rate (10 kV up → spark rate down ~ 10 times)

Expected spark rate at 150 kV for separators conditioned at 180 kV will be less than 1 spark per year or about 3 order of magnitude less in comparing with traditional separator conditioned just at 150 kV.



# Shutdown Work





## Work Highlights in 2006 Shutdown

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- Fix known cold leaks (F4, E2, A3, B4)
- Replace poppets on He Kautzky valves ( $\approx 1200$ )
- Reshim remaining 228 dipoles
- Unroll magnets
  - Quads in D1, A3 > 5 mrad (misfiducialized in factory)
  - Various magnets > 1 mrad since 2004 shutdown
- Replace 3 separators @ A49
- Install new separators @ A17, B48 (1 each)
- Install TEL-2 + repair TEL-1
- Pull cables for new sextupole circuits (chromatic compensation)
- Complete IPM installation
- Install new crystal collimator
- Infrastructure maintenance (feeders, cryo, etc.)



## Post-Shutdown Tasks

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- Recommission with beam...lots of changes
  - Adjust coupling following the dipole reshimming, unrolls
  - Implement new helices for injection and HEP
- Adjust IP positions
  - Already aware of low- $\beta$  quad + detector motion
- Commission TEL-2
- Continue commissioning of IPM and OTR
- Complete chromatic compensation (split sextupole circuits)
  - Finish constructing new power supplies
  - Connect new cables to sextupoles, run with existing settings
  - Machine studies to implement lattice corrections
- Commission new BLM electronics
- Conduct machine studies on new working points (1/2, 2/3)
- Deliver lots of luminosity to CDF and D0





## Summary

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- Overall a good year for Tevatron operations
  - Luminosity increases due to 28 cm  $\beta^*$  and Recycler pbars
- New instrumentation commissioning completed/underway
  - BPM electronics, IPM, OTR,...
- Run II Upgrade projects nearing completion
  - Separators, TEL-2, survey/ alignment, dipole shimming...
- Attacking reliability issues
  - Repairing known cold leaks, replacing poppets, new BLM electronics
- Preparing for higher intensities + luminosity
  - New sextupole circuits for chromatic compensation
  - Investigating new working points
  - Progress on simulations
- Looking to maximize delivered luminosity to CDF & D0